

# **REGULATION ON ELECTRIC POWER INSTALLATIONS**

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## **REGULATION ON ELECTRICAL ELECTRIC POWER INSTALLATIONS**

### **CHAPTER ONE**

#### **Purpose, Scope, Reference, Application and Definitions**

##### **Purpose and scope**

**Article 1-** This regulation covers the provisions related with the establishment, operation and maintenance of the electric power installations with safety in terms of human life and material safety.

The following installations are not included within the scope of this regulation:

- Installations included within the scope of Regulation on Internal Electrical Installations,
- Supply and traction lines related with electrically operated vehicles,
- Electrical installations in mining facilities.

However, unless there is a contradictory provision in other regulations related with electricity, the provisions of this Regulation must be applied.

The relevant Turkish standards constitute the complementary annexes of this regulation. For the provisions not included in the regulation, standards such as EN, HD, IEC, and VDE must be taken into consideration. In case of contradiction, priority must be given to the order of listing.

In case of an uncertainty relating to whether any installation will be included within the scope of this Regulation or not, the decision to be taken about this issue by the Ministry of Energy and Natural Resources must apply.

##### **Reference**

**Article 2-** This regulation has been prepared in accordance with Article No. 28 of the Law on the Organization and Duties of the Ministry of Energy and Natural Resources, Law No. 3154.

##### **Application**

**Article 3-** This regulation must be applied on installations to be newly established and to the parts that are to be modified in the installations have been already established.

In case the execution of any article of this regulation causes difficulties due to local circumstances or conditions that will prevent technical development, upon the application with justification to be made to the Ministry of Energy and Natural Resources, the Ministry may permit the exemption of the application of that article only for that case.

##### **Definitions**

**Article 4-** The definitions have been divided into four as follows; general definitions, definitions relating to overvoltages in electrical installations, definitions relating to overhead lines and definitions relating to cable networks.

##### **a) General definitions:**

1) The electrical power installations are the installations that may be dangerous in some cases (approaching, touching etc.) for people, other living creatures and materials and that ensure the production of electrical energy, changing its characteristics, storage, transmission and distribution of this energy and its conversion into mechanical energy, light, chemical energy etc.

2) Low voltage: This is the phase-to-phase voltage having an effective value of 1000 volts or less than 1000 volts.

3) High Voltage: This is the phase-to-phase voltage having an effective value over 1000 volts.

4) Dangerous voltage: The voltage having an effective value which is higher than 50 volts in low voltage and of which the value changes depending on the duration of the fault in high voltage.

5) Operation components: These are the devices such as generators, motors, breakers, disconnectors, switching (connection) cubicles etc. constituting the electrical energy installations.

6) Power plant: The installations where the electrical energy is generated.

7) Grid (Interconnected) network: The mesh network providing the connection of power plants to one another.

8) Transmission network: The cables and/or overhead line networks that transmits the energy, produced at certain locations due to the local conditions and collected at the highest level with the interconnected network, near to the consumer.

9) Distribution network: The network delivering the energy, which is brought to the region of consumption by transmission, to the consumers.

10) Main Step-down Substations: The transformer substations transfer the energy received from the interconnected network to lower level transmission networks and also the energy carried to the distribution region by transmission to the distribution voltage level.

11) Intermediate Step-down Substations: The transformer substations transfer the energy from one high voltage level to another in networks where two or more high voltage levels are used.

12) Distribution transformer Substations: Those are the transformer substations transfer the high voltage electrical energy to low voltage electrical energy.

**b) Definitions relating to overvoltages in electrical installations:**

1) Overvoltage: This is a voltage that occurs generally for short periods of time between the conductors or between the conductor and the earth that exceeds the highest continuous value permitted for the operational voltage but not at the operational frequency.

2) Internal overvoltage: This is an overvoltage occurring due to desired or undesired connection events such as earth contact and short circuits or due to resonance effects.

3) External overvoltage: An overvoltage occurring due to the effect of weather conditions with lightning.

4) Overvoltage occurring with the effect of other networks: This is the voltage occurring as a result of the effect of other networks on the subject network.

**c) Definitions relating to overhead lines:**

1) Overhead line: It is the whole of an installation providing the power transmission consisting of support points, poles and their foundations, the conductors strung, conductor hardware, insulators, insulator accessories and earthings.

2) Conductors: Regardless of being live or not, those are the bare or isolated stranded or single wires between the support points of an overhead line.

3) Aerial insulated cables: Aerial insulated cables are the cables consisting of insulated phase conductors and insulated or non-insulated neutral conductors which are formed as a single-wire cable by wrapping on each other or on a messenger or as a multi-wire cable rounded by stranding or cables consisting of braided conductors.

4) Conductor bundles: The arrangement in which two or more conductors are used instead of a single phase conductor and the distance between the conductors is approximately the same along the line.

- 5) Nominal section: The section value of the conductors indicated in the standards.
  - 6) Real section: The net section values of the braided conductors without taking into account the construction tolerances.
  - 7) Conductor failure load: 95% of the theoretical breaking value of the conductors found by calculation or the value indicated as “failure load” in catalogs.
  - 8) Maximum tensile stress: The maximum horizontal component of the conductor tensile stress occurring under the additional load base for calculation at  $-50^{\circ}\text{C}$  or under no load at minimum environmental temperature or under wind load at  $+50^{\circ}\text{C}$ .
  - 9) Annual average tensile stress (EDS: Every day stress): The horizontal component of the conductor tensile stress, which occurs at annual average temperature (generally at  $+15^{\circ}\text{C}$ ) under no wind condition.
  - 10) Sag: The maximum horizontal distance between the conductor and the line connecting two suspension points of the conductor.
  - 11) Conductor hardware: The parts that are in direct connection with the conductor and used for the connection, tensioning and bearing the conductors.
  - 12) Insulator accessories: These are the parts used for connecting the insulators to support points and to the conductor hardware and for connecting the insulator components to one another.
  - 13) Useful top force of the pole: The permitted horizontal component of other forces referred to the top, except the wind load on the pole.
  - 14) Span: The horizontal distance between two adjacent poles.
  - 15) Wind span: The arithmetical mean of the ranges on both sides of the pole.
  - 16) Weight span: The horizontal range between the horizontal tangent points of the conductors on both sides of the pole.
  - 17) Overhead line types:
    - i) Small span lines: The line of which the distance between two consecutive poles is not greater than 50 m for bare conductors and 60 m for insulated conductors.

**Note:** Spans greater than 50 m in small span lines: The greatest span in the small span lines, which is 50 m, can be increased due to unavoidable reasons. In case a span greater than 50 m is necessary in small span lines due to topographic reasons, this part must be treated as large span lines.
    - ii) Large span lines: These are the lines of which the distance between two consecutive poles exceeds 50 m for bare conductors and 60 m for isolated conductors.
- d) Definitions related with cable networks:**
- 1) Energy cables: These are insulated conductors used for the transmission and distribution of electrical energy that can be laid under the ground when required.
  - 2) Ring cable networks: These are cable networks that end at the other busbar of a step down substation and mostly operated open at one point.
  - 3) Cable networks supplied from both sides: These are the cable networks of a step down substation that are terminated at another step down substation and that are generally operated open at a point.

## **CHAPTER TWO**

### **General Provisions**

#### **Safety of electric power installations**

**Article 5-** The electric power installations must be constructed so as not to cause any damage to or constitute a danger on the human life and property under any kind of operation conditions.

It must be impossible to touch the parts of the electric power installations that are under voltage (active parts) at a distance that may be approached by anybody even if with lack of care and the safety distances and protection precautions indicated in the following chapters must be provided.

#### **Consideration of facilities which are sensitive to electromagnetic fields**

**Article 6-** The electrical installations must be constructed so that their effects on the facilities around them, which are sensitive against electromagnetic fields, must be within the permissible limits.

The disturbing electrical and magnetic fields formed by the energy installations must be attenuated so as to remain within the permitted limits and must be cleaned from high level harmonics.

#### **Protection of nature**

**Article 7-** In the design and construction of the electric power installations, in case there are a few solutions close to one another from the technical and economic points of view, the one that causes the least damage on the nature must be chosen.

## **CHAPTER THREE**

### **Earthings, Protection Methods, Fuses, Miniature Breakers and Breakers**

#### **Earthings and protection methods**

**Article 8-a)** The earthings and other methods of protection against indirect touch:

In earthing the electrical power installations, the provisions of the Electrical Installations Earthing Regulation must be applied. For other protection methods and network type limitations that may be applied in accordance with the types of networks against indirect contact, the relevant provisions indicated in the Regulation on Internal Electrical Installations must be taken into consideration.

**b)** Precautions to be taken in order to prevent the formation of overvoltages or to attenuate them:

**1)** In case of internal overvoltage:

**1.1)** The precautions to be taken against the overvoltages that may occur as a result of earth contact: For small capacitive earth contact currents less than 3 amperes, the arc disappears by itself without taking any special precaution. For higher values of the earth contact current, the star point of the network must be earthed as indicated hereunder.

**i)** Earthing over the arc suppression coil: Using a reactance coil having an appropriate value, the current at the point of contact must be lowered to the permanent current value and the arc must be extinguished. In large networks, in case the permanent current is so high that the arc will not extinguish, extinguishing must provided by dividing the network.

**ii)** Earthing directly or over a small ohmic or reactive resistance: In this case, the arc can be extinguished with automatic re-closing. This method is used for overhead lines. In cable networks, re-closing relay is not used and re-closing must not be performed.

**1.2)** Precautions to be taken against overvoltages that may occur as the result of energizing events:

**i)** The following precautions can be taken in relation with the energizing technique about this issue:

- De-energizing of the transformers, operating with no load, on both sides must be prevented.
- As in the case for transformers and reactance coils, the serially connected inductive resistances must not either be switched off all together, other than a short circuit condition, and must be switched off one by one.

**ii)** The most appropriate precaution to decrease the overvoltages that may occur as a result of energizing is earthing the star points of the transformers directly or through small ohmic resistances.

**iii)** The overvoltages that occur as a result of intentional or automatic trip-close operations can also be decreased with constructive precautions that will be taken at the breakers, disconnectors and fuses. The overvoltages can be decreased for example by cutting the currents at the moment of passing through zero, prevention of re-arcing between the contacts or by connecting appropriate resistances while opening and closing the circuit.

**1.3)** The precautions to be taken against the overvoltages that occur as a result of resonance:

- i)** Resonance does not occur in the networks where the star point is earthed directly.
- ii)** The overvoltages occurring due to the resonance occurring as a result of conductor breaking are prevented by supplying the breaking point from both sides through the network (such as dual lines or closed ring lines).
- iii)** For underground cable networks, the use of surge arrestors is recommended against internal overvoltages where applicable and use of spark gaps at the locations where no damage will occur due to arcs.

**2) External overvoltages due to the effect of weather conditions:**

**2.1)** Constructive precautions that prevent or limit the occurrence of over voltages:

- i)** For lines and transformer substations, suitable locations must be chosen where the weather conditions are good and lightning danger is low. Lines must be routed through brows of hill and valleys in order to make use of the natural protective characteristics of the locations they will pass.
- ii)** Conductors of the overhead lines must be protected with sufficient number of earth conductors on them when required and necessary precautions must be taken in order to prevent the striking of lightning on the equipment in the operation current circuit. Earth conductor may not be used in overhead lines up to 36 kV except for locations where the lightning density is high.

**2.2)** Protective devices such as lightning arresters, spark gaps etc. must be used to provide protection of the electrical installations and devices against lightning. The use of spark gap is particularly recommended for installations up to 400 kVA,

**3)** For overvoltages occurring due to the effect of other networks:

**3.1)** The precautions to be taken for the overvoltages that occur due to electrostatic or electromagnetic effects:

- i)** The distance between the current circuits that may affect one another must be kept as long as possible. In order to cancel the electromagnetic effect, the current circuits must be transposed.
- ii)** The voltage to be induced on cable lines that will affect one another may be decreased by using special metal shields and by dividing the circuits into short parts using isolation transformers.

**Note:** Isolation transformer is a transformer used for energy transmission between systems having different potentials, the primary and secondary windings of which are separated from each other.

**3.2)** Precautions to be taken in order to prevent direct passage of voltage from one network to the other: For this purpose, only the following constructive precautions must be taken:

**i)** Provision of sufficient level of insulation at the approaching areas and between two networks.

**ii)** Compliance with requirements relating to the approaching lines and their intersection.

For the distances to provide sufficient insulation, the voltage arc distances and overhead system insulation distances must be in compliance with the provisions indicated in the relevant Turkish Standards (TS 855, TS 4238, TS 8800 and other relevant Turkish Standards).

**4)** The value of the pulse earthing resistance must be examined in terms of compliance with the value calculated with the method indicated in the Electrical Installations Earthing Regulation.

**c)** Precautions to be taken against overcurrent effects:

All parts of the installations, whatever the operation conditions are, must be arranged and dimensioned so as to prevent the occurrence of any danger for the people, occurrence of fire or occurrence any damage to the installations with the effect of the highest short circuit current, including the moment of short circuit current clearance.

Each protection device must ensure the protection of the operation component in the front zone of it and must be adjusted in accordance with the nominal values of such equipment and, if necessary, must be able to perform back-up protection duty for the operation components in the subsequent zone.

Total clearance times of the zones of the protection relays must be adjusted on nominal short circuit current withstand periods that are proven with type tests of the operation components being used.

Continuous value of the short circuit current must be taken into consideration for heating and the highest transient pulse value must be taken into consideration for electrodynamics effects.

The current for operating the overcurrent protection relays must be adjusted in accordance with the minimum fault current that may occur. In installations where earth fault current is smaller than the load current, the relays must be equipped with measuring circuits that will discriminate those two currents or the earthing resistance of the installation must be installed in such a way that the minimum fault current should be higher than the load current.

**Fuses, miniature breakers and breakers:**

**Article 9-** As a general rule, protection of the electrical equipment at the installations against overcurrents shall be provided with fuses or breakers. Fuses, miniature breakers and breakers must be chosen at a capacity to securely clear the highest short circuit current where they are located. Fuses that are bridged or patched by winding a wire must not be used.

The protection arrangement against over currents must be placed so as to ensure the clearance of the currents of all the conductors exposed to danger in case of failure. On the other hand, in earthed systems, the earthing installations must not be disconnected from the system during the operation of the protection device against overcurrents and the earthing system resistance must not be increased.

For this type of equipment, all type test reports obtained from recognized independent (accredited) laboratories must be present.

## **CHAPTER FOUR**

### **Power System Electrical Devices**

#### **Protection of devices against arcs and sparks**

**Article 10-** Power system electrical devices must be constructed or arranged so that the arcs and sparks that may occur during their use or operation will not be dangerous for the people and for the property. This condition must be verified with type tests indicated in the current Turkish Standard (TS) for each device used (in case there are no such TS, in EN, HD, IEC, VDE, respectively).

In order to minimize the fire hazard that may be created with arcs that may occur in the fused disconnectors at the locations having fire hazard, crushed stone must be laid or lean concrete of 10 cm thickness must be applied on a region having a radius of 3 meters.

#### **Heating of devices under continuous load**

**Article 11-** Power system electrical devices and their connection components must be constructed and arranged so that when they are continuously loaded with the nominal current, they will not exceed the maximum temperature increases indicated in the temperature increase tests included in the relevant standards.

The devices having high temperatures which may not be harmful for themselves but may be dangerous when passed to other devices must be constructed and arranged so that fire hazard will not be present for the flammable instruments around them.

#### **Insulation of the parts of live devices**

**Article 12-** The live parts of the power system electrical devices must be isolated from the earth and among themselves in a reliable and continuous manner taking into account the local conditions and the operation voltage.

#### **Protective enclosures of devices**

**Article 13-** The enclosures constructed in order to prevent random contact with the live parts of the electrical devices must be resistant against the mechanical stresses that may come from the interior and exterior and must be so as to make a maneuver even if an arc occurs in the device.

These protective enclosures must have a protection class appropriate for the conditions of the location where the device is located. The definition of the protection class is as indicated in the relevant standard.

#### **Arrangement of devices**

**Article 14-** The devices on which maneuvers will be made during operation and the measurement devices will be read must be placed at the locations that can be easily accessed without any danger and must be easy to use.

Control lever handles of fuses, disconnectors and breakers to be used in the energizing installations that are controlled with hand or with insulated pliers or similar instruments must be placed at an appropriate height. However, this height must be minimum 50 cm. maximum 170 cm over the ground where operators stand during the maneuver.

This height may be increased as necessary at outdoors installations.

### **Control arrangements of devices**

**Article 15-** The control arrangements of the electrical devices must withstand the external forces that may be formed during use and the internal forces that may occur in case of a fault without harmful deformation. Those must also be arranged so as not to contact with the live parts in case of a failure.

Arms, wire ropes and strings related with the carrying organs must be arranged and protected so as not to contact with the live parts of the installation in case of breaking.

### **Locations of breakers, disconnectors and load disconnectors**

**Article 16-** The breakers and the disconnectors must disconnect the circuit completely and securely under any kind of weather conditions. Here, it is not compulsory to see the locations of the main contacts.

The open and closed positions of those devices must be distinguished with safely arranged position indicators.

Especially the ultimate positions must be marked so as not to allow any mistake.

### **Protection of auxiliary current circuits against overcurrents**

**Article 17-** As a general rule, fuses must not be installed on the current circuits of auxiliary devices such as electro-magnets, relays etc. which operate main automatic devices with an auxiliary current. In case their use is necessary in terms of operation technique, those circuits and fuses must be capable of carrying a few times the auxiliary current continuously.

### **Connection of devices to the protection earthing**

**Article 18-** There must be the means of connecting the metal-body and protective enclosures of the electrical devices to the earthing conductor.

### **Inscriptions on the devices**

**Article 19-** There must be indelible, undeformable, easily seen writings or markings on all electric power devices, measurement transformers, measuring equipment and fuses as well as all circuit breaker devices, showing all marking information indicated in the relevant standards.

## **CHAPTER FIVE**

### **Electrical Installations**

#### **Arrangement of installations**

**Article 20-** Installations must be arranged in an open manner so as to be monitored in a fast and reliable way within a short period of time for operation as well as repair and maintenance. All important installation parts and devices must easily be accessible; it must be possible to install them without any difficulty or to take them out. In case there are different voltage and current types within the same installation, the installation parts related with them must be collected in the form of separate groups and must be separated from each other in terms of location.

Installations must be arranged in sections so that the operation can be continued without interruption as much as possible in case various parts are switched off due to failure, repair and maintenance reasons. It must be possible to make the switched off installation parts or instruments free of voltage with appropriate and easily seen disconnection devices.

While the installations are being constructed, it must be taken into account the operation will continue during the future expansions and construction works.

### **Warning plates**

**Article 21-** Indelible writings, marks and schematics must be placed at various locations and installation parts in order to allow the personnel clearly understand what the machines, devices and conductors are used for.

Furthermore, the following signs must be placed at appropriate locations in the electrical installations:

- 1) Instructions related with first aid to be made in case of accidents caused by electric current,
- 2) Connection diagram of the installation,
- 3) Short instructions related with special precautions that must be taken during the operation of the installation.

### **Flammable tools**

**Article 22-** Flammable tools may be used by arranging them so as not to cause any fire and smoke hazard or by covering them with a non-flammable cover. No wooden tools may be used within the electrical installations except in sections adjacent to the installation such as dwellings etc.

In dwellings and structures used for other purposes, especially the sections where oil transformer is located must be separated from other structure sections so as to be fire-resistant and to prevent the spread of a possible fire. All doors must be opened outwards and must be made of sheet steel and protection arrangements that act rapidly against the internal failures of the transformers must be used.

### **Illumination**

**Article 23-** All installation parts must be well illuminated with daylight as much as possible. Furthermore, sufficient and evenly distributed electrical illumination facilities must be constructed in those parts. In cases where the electrical illumination facility is not usable, special illumination facilities must be established in order to perform the necessary works and to walk around the supervision and maneuver locations without any danger.

The installed illumination installation must provide minimum 250 Lux level in HV cubicles and LV switchboard rooms and minimum 150 Lux illumination level in transformer rooms. Sufficient number of battery powered emergency lamps (at least one) must be provided at transformer substations at each location, or battery powered illumination lamps must be provided if sufficient battery capacity exists. Those lamps must be arranged so as to switch on automatically in case of power failures at continuously manned locations. At other locations, lamps must be turned on manually with an appropriate precaution.

### **Flooring**

**Article 24-** The flooring near the moving machine parts and the live installation parts must be made so as to prevent the sliding and stumbling of people. In case this is not possible, additional protective precautions must be taken so as to prevent contact with the live or moving installation parts. The surface coating must be made of materials that will not cause dusting. Covers of the high voltage conduits in the flooring must be installed so as not to pop up from their places due to internal pressure occurring during any failure.

### **Using the places of high voltage installations for different purposes**

**Article 25-** The places reserved for high voltage installations and being operated can not be used for storing things (except maneuver handles, insulation gloves and similar) or for any other purposes.

### **Operation and maintenance devices**

**Article 26-** All instruments used in operation (maneuver handles, fuse pliers, insulated gloves, insulated tables etc.) must be checked at the periods indicated in their standards, or if there is no such standard, at the periods envisaged by their manufacturers and kept under maintenance and repair. These checking operations must be recorded permanently.

In case different levels of voltages are present within an installation section, the tools in that section must withstand the highest voltage to prevent any possible harm as a result of wrong usage of the tools.

#### **Maintenance and repair**

**Article 27-** The maintenance and repair of the installations and instruments must be performed at the intervals indicated in their technical documents. The maintenance and repairs performed must be recorded permanently.

#### **Placement and protection of electrical operation devices**

**Article 28-** The electrical operation devices must be placed so that their operation, maintenance and repair can be performed without any danger. The places occupied by the operational personnel and the passages should always be left empty.

The operation tools and their protection arrangements should be constructed in such a way that possible random contacts should be impossible at the sections in which a voltage of 250 V and above is present.

Starting and spreading of fire in the electrical operation devices must be prevented as much as possible with suitable arrangements.

#### **Low voltage parts in insulated high-voltage operation devices**

**Article 29-** The low voltage circuits in contact with high voltage machinery and tools insulated against earth must be treated as high voltage installation parts in terms of their arrangement and the work performed by them.

This article is especially applied to the direct current serial machines, rectifiers, capacitors etc. While working near the machinery insulated against earth, care must be paid for the manual use of especially portable hand lamps, flexible cables, crane strings etc.

#### **Ventilation of batteries and their rooms**

**Article 30-** When the use of batteries is necessary, they must be maintenance-free or dry type batteries. Capacities of the batteries must be sufficient for the period necessary for the consumers supplied by them for the period as required by the operation.

At locations where dry type batteries are used, it is not necessary to take any additional precautions for ventilation and no separate battery room is necessary. When the life of the existing lead acid batteries is over, they must be replaced with maintenance-free or dry type batteries.

#### **Characteristics of the lead – acid battery rooms**

**Article 31 –** Lead-acid battery rooms must have dry air, they must be cool and free from vibration. They must not be subject to temperature variations. Batteries must be protected against very high and very low environmental temperatures.

Lead – acid battery rooms must be free from freezing danger as much as possible and heating must not be necessary. Lead acid battery rooms must never be heated with open fire or heater wires.

The temperatures of the lead acid battery units must not be different from one another. The windows of the battery rooms that are easily accessible from outside such as close to pedestrian pavements, for example, must be protected with dense wire cage or wired glass.

In lead acid battery rooms, the doors and windows must be opened outwards. Doors, window frames, walls, ceilings, floors and the floors on which batteries are placed must be resistant against electrolytic effect. When necessary, protective paints must be used against this effect.

Conductors, cables and electrical operation tools suitable for humid and similar locations must be used for the electrical installations in lead – acid battery rooms. At these locations, incandescent lamps and waterproof type armatures must be used and fans having collectors that may cause arcs must not be used.

The electrical tools that produce sparks such as switches, sockets etc., which may cause flaming must be placed out of the battery rooms.

Harmful gases such as ammonia must not be present in lead – acid battery rooms.

An adjacent section must be provided to keep the tools necessary for the lead – acid batteries and a wash basin must be installed there.

The locations where the batteries are placed must preferably be constructed so that natural ventilation will be sufficient.

In case the air necessary for ventilation can not be provided through windows, doors, etc., non-sparking fans, ventilation pipes or ducts and similar artificial ventilation devices must be used. These pipes and ducts must be resistant against the electrolyte effect and must not be open to smoke chimneys or fire (furnace, etc.) places.

### **Replacing the batteries**

**Article 32-** The batteries must be placed so as to be easily accessed and checked. The ventilation condition must be taken into consideration for placing the batteries.

In case the batteries are placed on one or more shelved racks, appropriate distances must be left between them for the performance of the necessary works.

Each battery unit must be insulated against the floor and the earth. The insulating supports, to which the lead – acid batteries are fixed must be resistant against electrolytes.

Lead – acid batteries may be placed as follows:

- On the floors made of stone, brick or concrete, or on insulators resistant against electrolytes which are placed on smooth surfaces,
- On shelves. In this case, the shelves must be resistant against the electrolyte effects. The locations under the shelves must be cleanable. In the battery installations, the passage widths must have the size explained in Article 35 – b/1. The ceiling height of these passages must not be less than 2 m.

### **Battery connection conductors**

**Article 33-** The connections between separate sets in lead – acid battery rooms or between the panel and the room must be made with insulated conductors or cables resistant against electrolytic effects.

The voltage at the DC side of battery installations must be disconnected by removing the connections at both of the poles.

### **Protection of personnel**

**Article 34-** It must be ensured that the people in charge are careful against the danger of the existing lead – acid battery operation and the following precautions must be taken in order to protect those people against hazards:

- 1) No fires must light including matches and lighters,
- 2) Tools that may cause sparks must not be used,
- 3) Mobile phones must be turned off,
- 4) When acid and/or acidic water is contacted, the contacted organs must immediately be washed with clean water,
- 5) In case of presence of accumulated gas inside, the location must immediately be left,
- 6) The recommendations related with general and specific security of work must be complied with.

**Construction of installations inside the building**

**Article 35- a)** Minimum air clearances:

1) The minimum clearances to be used in the switching installations, for which the insulation capability tests are performed within the building, are shown in Table 1.

*Table 1 – Minimum safety clearances to be used in the switching installations inside the building*

U <sub>n</sub> (kV)	U <sub>m</sub> (kV)	a <sub>0</sub> (mm)	a (mm)	H (mm)	A		B (mm)	C (mm)
					A <sub>1</sub> (mm)	A <sub>2</sub> (mm)		
0.4	1	60	72	2500	72	102	172	500
3	3.6	77	95	2500	95	125	195	500
6	7.2	105	130	2500	130	160	230	500
10	12	140	170	2500	170	200	270	500
15	17.5	180	220	2500	220	250	320	500
30	36	320	390	2620	390	420	490	590
60	72.5	600	720	2900	720	750	820	920
154	170	1330	1600	3630	1600	1630	1700	1800

U<sub>n</sub> : Nominal voltage (phase-to-phase)

U<sub>m</sub> : Maximum permissible continuous operation voltage (phase-to-phase)

a<sub>0</sub> : It is the minimum clearance between the live parts and the earthed parts and (a<sub>0</sub> = 7.5 U<sub>m</sub> + 50 mm).

a : Minimum clearance between the live parts (phase-to-phase) (a = 1.2 a<sub>0</sub>)

H : Minimum height of the unprotected, live installation parts on the passages (H = a<sub>0</sub> + 2300 mm, minimum 2500 mm).

A : Safety clearances for the solid walls and doors in the open installations or in installations which are covered at all sides. (Figure – 2)

A<sub>1</sub> : For non-conductive covers (hard paper, etc.) A<sub>1</sub> = a

A<sub>2</sub> : Conductive cover having minimum 1800 mm height (sheet steel etc.) or in case there is an additional wire cage or bar behind the cubicle door as explained in “C”, A<sub>2</sub> = a + 30 mm.

B : When wire cage assemblies and wire cage doors having minimum 1800 mm height are used, the safety clearances (B = a + 100 mm). (Figure – 2)

C : In case iron barrier having minimum 100 mm height or wire cage and door assemblies less than 1800 mm height are used, the safety clearances (C = a+200 mm, minimum 500 mm). (Figure – 2)

If the insulation capability is at the desired value in the installations manufactured and tested at the factory, it is not compulsory to provide the minimum (a<sub>0</sub>) and (a) clearances.

2) The clearances between the installation parts that can operate asynchronously and that have the same insulation voltages must at least be 1.2 times the (a<sub>0</sub>) values in Table – 1.

At the installations that are constructed and tested at the factory, in case the insulation capability is at the desired value, it is not compulsory to provide the minimum clearances.

3) The clearances between the installation parts having different voltages must be at least 1,2 times the values relating to higher voltages in Table 1.

**4)** In case the clearances of the connection points of the devices or insulators to the earth are shorter than the ( $a_0$ ) clearances given in Table 1, the provisions in (i and ii) below must be applied.

**i)** The devices and insulators dimensioned in accordance with the test voltage must be connected to the tested connection points in accordance with the relevant assembly instructions.

**ii)** When the insulation abilities are verified, for example with the model test, smaller clearances may be used, especially on the insulator intermediate parts and isolated conductors.

**b) Passages and doors**

**1) Width of the passages:**

The width of the passages and entrances must be sufficient for moving easily and for carrying the devices. Passage widths must not be less than the values given in Table 2 and the control systems, projecting parts such as withdrawable connection facilities at the separation points must not narrow the passages.

For the installations having a voltage up to 250 V against earth, the values given in Table 2 may be decreased by 20 cm.

For large installations, wide passages are recommended.

In fully closed installations, the clearance of the assembly locations with the behind wall must be minimum 60 cm.

Fully closed systems that are operated from the front may fully be leaned to the wall if pressure discharge arrangements are provided.

**2) Height of the passages:**

**i)** At the locked electrical operation locations, the height of the bare, unprotected live parts from the floor must be as high as (H) given in Table 1.

**ii)** If there is no protection device at the electrical operation locations of locked door type, the upper edge of the earthed insulator base iron must have a height of minimum 2300 mm from the floor (Figure 3).

**3) Exits and doors of locked electrical operation locations:**

**i)** Exits and doors must be arranged so that the length of the route inside the installation providing exit to outside in emergency conditions will not exceed 20 m and exit doors must be constructed on both sides of the corridors.

Fixed ladders and slides may be used. For the installations inside the building having voltages of 60 kV or higher, exit routes must be constructed to provide exit in emergency conditions not exceeding 40 m in length.

**ii)** Door locks must be assembled so as to prevent the entrance of unauthorized persons, but not to prevent the people within the installation from exiting.

This condition is considered to be complied with only in case the building entrance doors and the doors providing exit in emergency conditions can be opened from the outside only by using a safe key (not slot).

It must be possible to open these doors with a latch or similar simple device without using a key from the inside even if they are locked from outside.

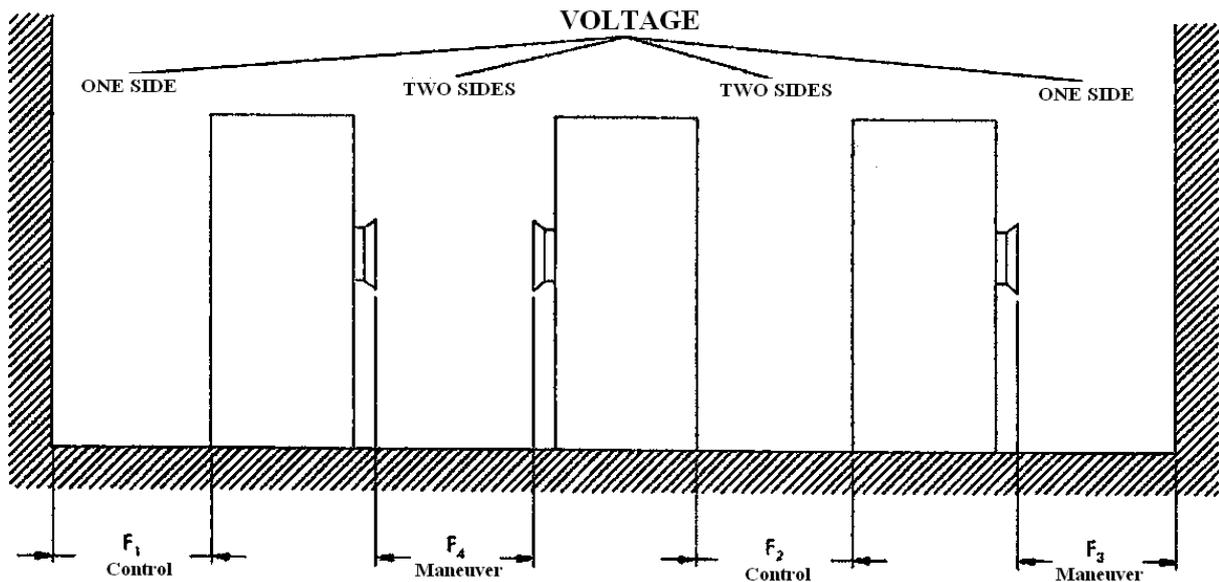
**iii)** In case the area in front of the door is open for general traffic, the doors must be made of flame-resistant or nonflammable materials.

**iv)** Free height of the doors must be minimum 200 cm and their free width must be minimum 70 cm.

**v)** Ventilation holes must be constructed so as to prevent contact with the live parts and to prevent the ingress of foreign materials.

*Table 2 – Minimum widths in the installations within the structure (F) (See Figure 1)*

Purpose of use of the passages or entrances	Passage width	
	One side of the passage is live (mm)	Both sides of the passage are live (mm)
Control	F <sub>1</sub> = 1000	F <sub>2</sub> = 1200
Manual operation (maneuver)	F <sub>3</sub> = 1200	F <sub>4</sub> = 1400



*Figure 1: Passage widths when the cubicle faces are wire cage door and solid wall*

**c) Cubicles, connection cabinets, switchboards, etc.**

In the switching cabinets, switchboards, etc. all passage and entrance electrical conductors must be connected in a very clear and understandable way and easily disconnected. It must be possible to check the connection ends easily.

The upper parts of the cubicles, connection cabinets and connection frames which are closed on all sides and having a height less than 220 cm must be closed.

**d) Protection against contact and random contact:**

1) Installations inside the structures must be constructed with locks to prevent the entry of unauthorized persons.

2) The clearances (A), (B) or (C) indicated in Table – 1 must be left between the protection installations and bare live installation sections (Figure – 1)

3) For the protection of the people working during operation in the installation sections, the installations must be constructed so that the protection can be applied.

In case of using insulating plates for the protection indicated above, then those plates must be fixed so that their condition will not change in a dangerous way in case of wrong operations (such as striking). The plates must not directly be in contact with the live parts.

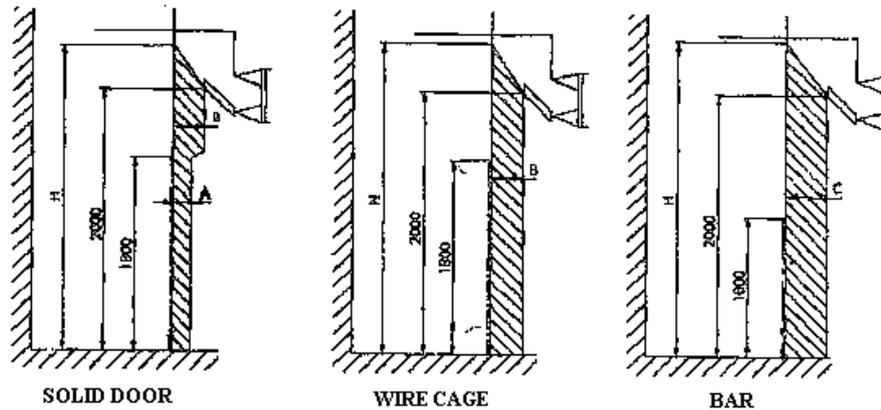


Figure – 2 Protection areas (shaded sections) and minimum heights in open connection installations. The values on the figure are valid only up to 30 kV. See Figure 4 for voltages of 45 kV and higher. The letters above show the clearances in Table 1.

**4) Protection against failure effects:**

The frames and connection cabinets on which connection devices are assembled must not be made of flammable materials. Partitions and covers must be made of materials that are hard to burn and that do not absorb humidity.

In insulated busbar applications, the insulations must be in compliance with the provisions indicated herein.

**e) Short circuiting and earthing:**

In case the earthing equipment used in earthing the feeder lines do not earth the other devices inside the cubicle, bare sections appropriate for fixed connections must be provided in the cubicle or on the devices to connect the earthing and short circuiting devices when required. It must be possible to provide earthing without entering in the cubicles. The cubicle door may be open during connection.

**f) Illumination and ventilation:**

The illumination intensity of the installations must be minimum 250 lux, their humidity must be removed and the water drops must be prevented. The conductors of the illumination and ventilation installations must be placed as less damaged as possible from arcs. Furthermore, emergency illumination must be provided.

The installation parts, on which operation or maintenance is compulsory (such as lamp armatures), must be installed in compliance with required technique and so as not to create any danger of contact to the high voltage installation parts for the employees when they work and pay due attention.

**g) Signs and warning plates:**

Busbar systems, cubicles, exits and other important installation parts must be provided with clear and easily readable warning signs in sufficient number. The signs in the cubicle systems must be installed so that they can be easily seen and will not be confused when the cubicle doors are open and closed.

Bare conductors must be marked in an appropriate way. The identification colors of the conductors must be as set forth in TS 6429. It is not necessary for the bars to be fully painted. The warning plates, inscriptions, labels etc. required in this regulation must be placed in the installations so as to be easily read.

Insulated bars and clips, voltage checking instruments, earthing and short circuit assemblies must be kept at a dry location that can be entered easily.

**h)** To prevent reverse supply during the maneuvers and to provide safety, it is recommended to use loop interlock devices in accordance with the maneuver order.

**i)** Metal enclosed type cubicles/switching and control installations, type tested according to the related standards, shall be used in the high voltage installations that will be newly constructed up to a maximum operation voltage of 36 kV (36 kV included), following a transition period of two years starting from the date of effectiveness of this regulation.

**Construction of outdoor type installations**

**Article 36-a)** Minimum air distances:

**1)** The minimum distances to be used for the outdoors installations are shown in Table 3.

**2)** The distances between the installation sections that can work asynchronously and that have the same insulation voltages must be minimum 1,2 times the ( $a_0$ ) values given in Table 3.

Meanings of the letters used in Table 3:

$U_n$  : Nominal Voltage (phase-to-phase),

$U_m$  : Maximum permitted continuous operation voltage (phase-to-phase),

$a_0$  : Minimum distance between the earthed sections and the live parts ( $a_0 = 7,5.U_m + 50$  mm, but minimum 100 mm).

$a$  : Minimum distance between the live parts (phase-to-phase) ( $a = 1,2a_0$  mm, but minimum 100 mm).

$H_1$  : Minimum height of the live sections from the floor ( $H_1 = a_0 + 2400$  mm, but minimum 2500 mm),

$H_2$  : Minimum height of the live sections from floor in the sites, streets etc. ( $H_2$  values shall be taken from Table 8),

$A$  : Minimum safety distance between the external wire fences and the devices ( $A = a_0 + 1800$  mm). In this distance, live sections may not be placed at a height less than 6 m,

$B, C$  : Minimum distance between tall devices placed directly on the earth and the protection devices (obstructions) around such devices (Figure – 4).

In case protection devices having a minimum height of 1800 mm are used,  $B = a_0 + 100$  mm, but must be minimum 600 mm. In case protection devices having a minimum height of 1000 mm are used,  $C = a_0 + 1250$  mm.

*Table -3 Minimum safety distances to be used in outdoor switchgear installations*

<b>U<sub>n</sub></b> <b>(kV)</b>	<b>U<sub>m</sub></b> <b>(kV)</b>	<b>a<sub>0</sub></b> <b>(mm)</b>	<b>a</b> <b>(mm)</b>	<b>H<sub>1</sub></b> <b>(mm)</b>	<b>H<sub>2</sub></b> <b>(mm)</b>	<b>A</b> <b>(mm)</b>	<b>B</b> <b>(mm)</b>	<b>C</b> <b>(mm)</b>
3	3,6	100	100	2500		1900	600	1350
6	7,2	105	130	2500		1910	600	1360
10	12	140	170	2550		1940	600	1390
15	17,5	180	220	2580		1980	600	1430
30	36	320	390	2720		2120	600	1570
60	72.5	600	720	3000		2401	700	1850
154	170	1330	1600	3730		3130	1430	2580
220	250	1930	2320	4330		3730	2030	3180
330	420	3200	3840	5600		5000	3300	4450

3) Distances between the installation sections having different insulation voltages must be minimum 1,2 times the (a<sub>0</sub>) values relating to the maximum insulation voltages in Table 3.

4) In case the distances of the connection points of the devices or insulators to the earth are less than the (a<sub>0</sub>) distances given in Table – 3, the followings must be applied:

Devices and insulators dimensioned according to the test voltage must be connected to the tested connection locations in accordance with their related assembly instructions. Without de-energizing the installation the areas determined with (B) and (C) distances may not be entered.

**b) Passages and passage routes within the installations:**

**1) Width of the passages and similar locations:**

The width of the passages and passage routes must be sufficient for comfortable working and moving the devices. The passage widths must not be less than the values given in Table 4 and the parts projecting such as control devices, control cabinets etc must not narrow the passages.

Large passages are recommended for large installations.

**2) Height of the passages:**

The heights given in Table 3 for protection devices, fences etc. are valid, if the usual snow heights at the location of the installations do not decrease their protection value significantly.

*Table – 4 Minimum passage widths in outdoors installations (F)*

<b>Purpose of use of the passages or entrances</b>	<b>Passage width</b>	
	<b>One side of the passage is live (mm)</b>	<b>Both sides of the passage are live (mm)</b>
Control	F <sub>1</sub> = 1000	F <sub>2</sub> = 1200
Manual operation (maneuver)	F <sub>3</sub> = 1200	F <sub>4</sub> = 1400

i) The minimum height of the unprotected, bare live sections on the surfaces used for walking must be as ( $H_1$ ) in Table 3 if they are not surrounded with fences (Figure – 3).

ii) The minimum ( $a_0$ ) clearances in Table 3 must be provided between the live parts and the highest point of the device for transportation of devices in the installations, but this clearance must not be less than 500 mm.

iii) The upper edge of the earthed steel base of an insulator of a device not surrounded with a protection device must be at a minimum height of 2300 mm from the ground at all voltages (Figure – 3).

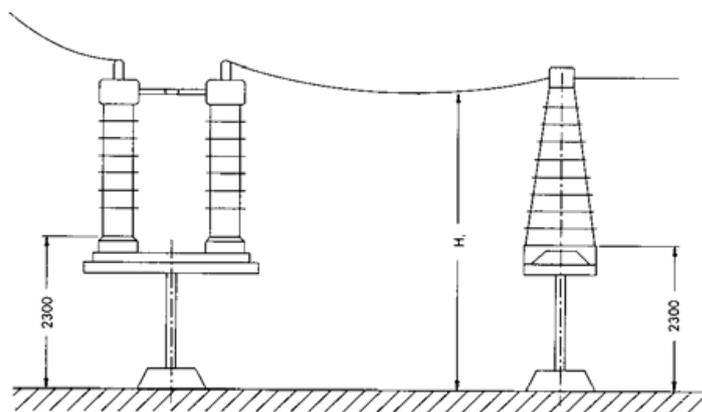


Figure – 3: The heights of the conductors on the surfaces for walking, not surrounded with fence in the installation (in accordance with Table 3).

**c) Protection against contact or random contact:**

1) Outdoors installations must be constructed with locks to prevent the entry of unauthorized persons.

2) The protection arrangements in installations surrounded with fences: Solid walls and wire cages must have a minimum height of 1800 mm.

3) The protection area in the installations (Figure 4): Safety distances (B) and (C) of Table 3 must be left between the protection arrangements (meshed wire, barrier etc.) around the devices and the devices in the installation.

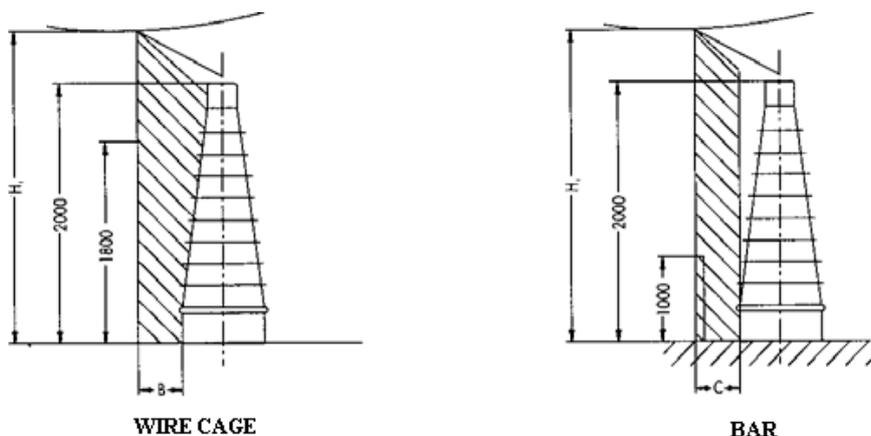


Figure 4- Protection area and minimum height ( $H_1$ ) in the installation

4) Outer fence and protection area of the outdoor installations (Figure 5, 6, 7)

i) The circumference of the outdoor installations must be surrounded with fence having a minimum height of 1800 mm and a warning plate against high voltage installations on it.

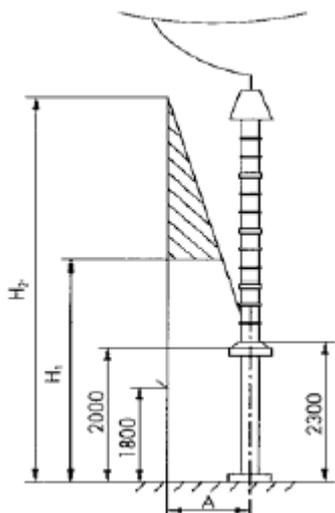


Figure-5 Protection area of the devices on support

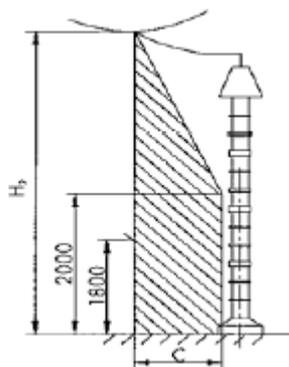


Figure-6 Protection area of the devices placed on earth and having normal fence without passage

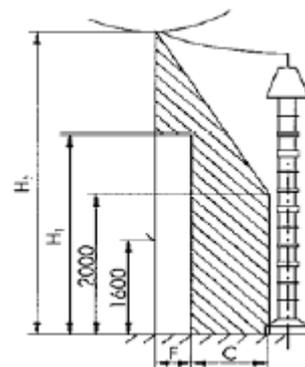


Figure-7 Protection area of the devices placed on earth having normal fence with passage.

ii) On the entrance doors of the outdoor installations, locks that can be opened with bit key or safety key and warning plates must be installed.

iii) A protection area having safety clearances given in Table 3 must be left inside the outer fence in the outdoor installations (The shaded areas in Figures 5, 6, 7).

The distance to the outer fence of the devices that are placed directly on the earth can not be less than the (C) values given in Table 3 (Figure 6). But the shaded areas can not be entered before de-energizing the installation.

iv) In case there is a passage between the outer fence and the device near it, a distance of (B1 + F) or (C2 + F) must be left between the device and the outer fence (Figure-7).

5) No fence is necessary for installations and operation devices which are closed at all sides.

**d) Short circuiting and earthing:**

In case the earthing equipment used for earthing the feeder lines do not earth the other devices in the cubicle, bare sections appropriate for fixed connections must be provided in the cubicle or on the devices to connect the earthing and short circuiting devices when required.

e) Supports, conductor fittings, insulators:

The load calculation of the supports and portals and the dimensioning of the conductor equipment, insulators and insulator connection parts of the outdoor installations are performed in compliance with the principles applied to the overhead lines.

f) Illumination:

The illumination level of the installations must be minimum 60 lux. The conductors of the illumination installation must be laid so as not to be endangered because of arcs as much as possible.

The installation parts, on which operation or maintenance is compulsory (such as lamp armatures), must be installed in compliance with the technique and so as not to create any danger of contact to the high voltage installation parts for the employees when they work and pay due attention.

g) Signs, warning plates:

Busbar systems, outlets, transformers and other important installation sections must be marked with easily readable signs as indicated in TS 6429.

The warning plates, warning signs, labels etc required in this regulation must be placed in easily readable locations in the installations.

**Transformer substations**

**Article 37- a) Ventilation of distribution transformers:**

1) Necessary precautions must be taken for the ventilation of the transformers. A sample figure, other than the special conditions for the ventilation of distribution transformers (compact transformer substations, etc), is given below.

At locations where this solution can not be applied (under special conditions) forced or special natural ventilation must be provided.

The air input may also be provided by other means (e.g. providing the ventilation using the waste oil reservoir at the bottom of the transformer).

2) A sample calculation method for the shutter dimensions necessary for natural ventilation is given below.

H : Height difference (m) between the horizontal axis of the transformer tank and horizontal axis of air outlet shutter

P : Total loss of transformer (kW)

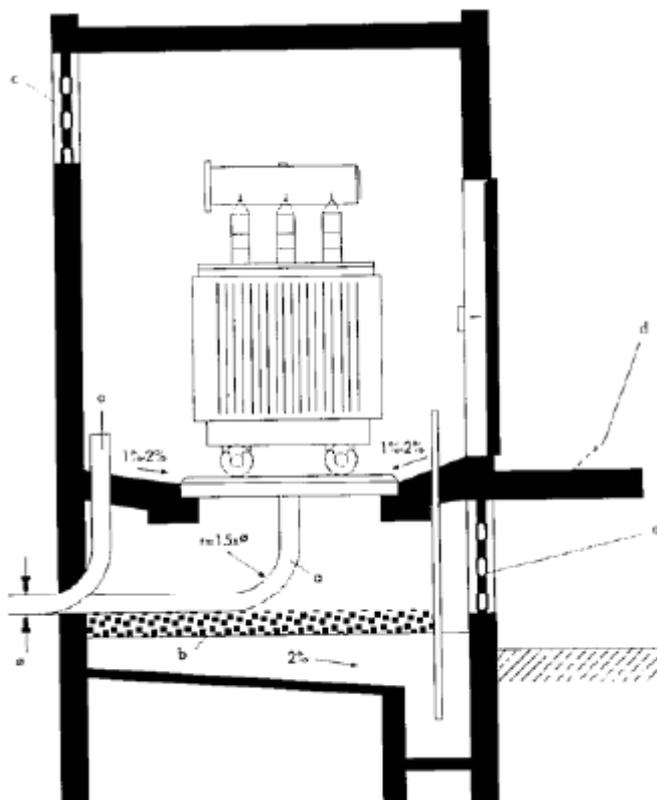
$A_L$  : Area of air outlet shutters ( $m^2$ ):

$A_L$  is calculated as  $A_L = 0.188P/\sqrt{H}$ . But it is recommended to have the area of the exit shutter to be 10% higher than the calculated ( $A_L$ ) value.

3) At locations where forced ventilation is made, thermostat control is necessary. The environmental temperature of the transformer room must not exceed 40°C.

5) The shutter wire cages must consist of meshes of maximum 0.5 x 0.5 cm<sup>2</sup> in order to prevent the entrance of foreign materials and living creatures.

**b) Transformer waste oil reservoir:**



- a- Cable
- b- Grating with gravel on top
- c- Air outlet shutter (wire caged)
- d- Platform
- e- Air inlet shutter (wire caged)

*Sample Figure: A sample Distribution Transformer Cubicle (the given shape is not compulsory and is included only for information).*

For the oil transformers having an oil volume up to 1500 l, an oil collection chamber may be constructed with a volume sufficient to contain all the oil or the earth having a threshold at an appropriate height and impermeable to oil may be used for this purpose. For the oil transformers having an oil volume exceeding 1500 l, waste oil reservoir shall be constructed under or out of the transformer section (as shown in the sample figure). The volume of the part of that reservoir, where oil is collected under the galvanized steel grating must be same as the oil volume and gravel with 5 cm thickness must be provided on the oil grating.

Connection of the waste oil reservoirs in or out of the building to the sewage network, earth, streams, rivers, lakes or sea is strictly prohibited.

**c) Transformer rooms:**

**1)** The transformers must be placed at a minimum distance of 60 cm to the walls.

In case there are doors (covers) in equal width to that of transformer and opening in two sides, that distance may be reduced to 30 cm (for providing air circulation). The distance between the top point of transformers and the ceiling must be minimum 60 cm, up to 36 kV.

For compact transformer substations, this paragraph (c.1) does not apply. The arrangement is done according to the conditions indicated in the relevant specifications and related standards.

**2)** Steps in the flooring in transformer rooms are prohibited. The internal surfaces of the room must be coated with a material that will not create dust. Paint shall not be applied on the ceilings.

**d)** The electrical connections of the transformers must be made so as not to be contacted by accident.

**e)** The insulation of the electrical connections of the high voltage bushings of the transformers used in the building must be provided with proper material for the applied voltage or with modular type.

**f)** The transformers may be installed under the ground, in basements or on top floors of multi storey buildings. Precautions against humidity, ventilation and flood must be taken for the transformers installed underground and in the basements.

In the case of placement and, when necessary, replacement of the transformers, their weight and largest dimensions must be taken into consideration and the necessary precautions must be taken.

**g)** The transformers in the main building, of all the structures in which densely populated people are present and also the basements, high-storey buildings, hospitals, theaters, shopping centers, schools and similar buildings which are supplied independently, must be of dry type for safety reasons.

**h)** Following the expiry of the two-year transition period of this regulation, the largest external dimensions of the transformers having primary voltage up to 36 kV (including the not separable hardware constituting the whole), with A (cm) being the length of the transformer, B (cm) being the width of the transformer, C (cm) being the height of the transformer, must not exceed the following values for transformers having a capacity up to 630 kVA: A= 170 cm, B= 135 cm, C = 195 cm; for transformers having power up to 1600 kVA: A = 210 cm, B = 185 cm, C= 245 cm, for transformers having power up to 2500 kVA: A= 230 cm, B = 215 cm, C= 265 cm.

**i) Earthquake loads:**

The horizontal earthquake loads must be taken into consideration in the construction of the transformer substations. The earthquake loads that may occur in the earthquake regions must be calculated with the formula  $F= C.W$ , where,

F: force acting on the center of gravity of each member (kg – force),

W: mass of the steel part or electrical equipment (kg – mass),

C: 0,5 g ( $g= 9,81 \text{ m/s}^2$ , which is the gravitational acceleration).

The steel part and the electrical equipment in the transformer substations must be based on the forces to be calculated with the formula given above. Especially the insulators and their connection points must be examined.

#### **Switching arrangement of distribution transformers**

**Article 38-** A main circuit breaker which shall break the circuit sensing both the thermal and magnetic effect of the current must be placed at the low voltage output of each distribution transformer. But the companies performing the electricity generation-transmission services may choose not to place the main breakers at the low voltage side, provided that (unconditional, if a circuit breaker is used on the primary side) the overcurrent relay to be placed at the secondary side excites the load breaker at the primary side later than the breaking period of the fuse in case of a short circuit.

Protective devices, at least, a device capable of performing opening-closing operations under load must be placed at the low voltage output feeders.

#### **Electrical separation of the power transformers from the networks at the high and low voltage sides**

**Article 39-**Each power transformer\* must be equipped with circuit breakers on their primary and secondary sides. Necessary arrangements must be made for separating that breaker from voltage when needed.

The breaking power and mechanical strength of the breakers on the secondary side must be dimensioned in accordance with the short circuit power of the low voltage busbar to which the transformer is connected. Relays and protection circuits of breakers must be chosen in compliance with the fault and overload currents of the transformer.

It must be possible to earth all the line feeders entering the bus bars at the transformer substations. That earthing arrangement must have independently working earthing isolators in the systems operating with open and closed ring networks. Those earthing isolators must include electrical and/or mechanical locking devices that will prevent earth contact when the line is energized. In case such devices can not be provided, the earthing isolators must be closed after ensuring that the line is not live.

Interlocking devices must be provided between the breakers and their disconnectors and when the breakers are in closed position it must be impossible to open or close the breakers. Those interlocking arrangements may be of mechanical, electrical or mechanical-electrical type.

The breaker, isolator, current transformer on the primary and secondary sides must be chosen taking the short circuit current of the busbar into account. The same devices used at the secondary side must be chosen taking into account the short circuit current of the low voltage busbar, to which the transformer is connected. In both cases, they must withstand the dynamic forces of the breaking current.

*\*The power transformer is the HV / HV transformer used in energy transmission between step-up and step-down substations.*

#### **Protection against over load and short circuit currents**

**Article 40-a)** The distribution transformers having a nominal power up to 400 kVA (including 400 kVA) must be protected by the fused isolators at the primary side. If possible, an interlocking must be provided between the fused load breaker and the main circuit breaker on the secondary side.

The distribution transformers of which the nominal power is greater than 400 kVA can be protected against short circuits and overload on the supply side by a circuit breaker controlled by a relay at all poles; for the distribution transformers having a nominal power up to 1600 kVA (including 1600 kVA) the combined devices such as fused load breakers equipped with fuses with appropriate short circuit breaking power may also be used.

At locations where no protection is provided against short circuit currents but only the load current is broken and made, the load breakers having appropriate nominal current and short period withstanding current characteristics may be used.

b) At the transformer substations up to a level of 36 kV, the voltage transformers must be connected to the busbar through a fused isolator.

The classes of the instrument transformers must be 0.5 for current transformers, 1 for voltage transformers for energy measurements and 3 for both types for protection. For the measuring devices other than the ones used for energy measurement, the instrument transformers must be of class 1. The rules of the relevant electricity companies must also be complied with about that issue.

For voltages over 24 kV, in 36 kV systems, the voltage transformers must be connected between phase and earth.

c) The low and high voltage lines going out of a transformer substation must be separately protected against overcurrent.

#### **Provisions for the test locations and laboratories**

**Article 41-** The test locations and laboratories must be separated from other sections as facilities and only the people having special permission can enter to those sections.

Protection of the personnel must be ensured with written plates and other specific methods.

The electrical machine tests at the assembly and construction locations may be performed only if all protective procedures used provisionally during the tests are sufficient and approaching those locations by accident is prevented.

## **CHAPTER SIX**

### **Electric Lines**

#### **Overhead Lines**

**Article 42-** The following provisions apply for all outdoors overhead electric lines within the scope of the regulation.

#### **Conductors and insulators**

**Article 43- a)** Bare conductors:

1) Characteristics and use of the conductors:

i) The conductors must be made of copper, solid aluminum, steel stranded aluminum or other alloys which are equivalent to those in terms of strength and chemical durability. Conductors must comply with the relevant standards.

ii) Single wire (solid) or braided steel conductors may only be used if they are coated with a metal cover so as to endure the corrosion effects that may occur at their place of use continuously.

iii) Aluminum conductors, whatever their cross section and type, and copper conductors having cross sections greater than 16 mm<sup>2</sup> (including 16 mm<sup>2</sup>) used in overhead lines must be braided.

iv) Single wire conductors may be used for the connection between the output of a substation and the first pole which is the first support point and for bridging on top of the towers and for jumping.

v) Only braided conductors are used on high voltage overhead lines.

vi) The breaking force of the conductors must be minimum 350 kg for low voltage lines and 550 kg for high voltage lines.

**vii)** Cross-sections of the bare braided conductors used in overhead lines may not be less than the following values.

	<b>LV</b>	<b>HV</b>
Copper	10 mm <sup>2</sup>	16 mm <sup>2</sup>
Solid aluminum	21 mm <sup>2</sup>	--
Steel / aluminum	--	21/4 mm <sup>2</sup>
Steel	16 mm <sup>2</sup>	16 mm <sup>2</sup>
Bronze	16 mm <sup>2</sup>	16 mm <sup>2</sup>

Single wire or braided copper conductors with 10 mm<sup>2</sup> cross sections or other conductors equivalent in terms of conductivity may be used on low voltage lines at short distances.

**2) Conductor joints:**

Joints between two poles must be avoided as much as possible. Leftover wires may not be used jointing. If it is inevitable, only one joint may be made for each conductor between two poles.

Joints must not be made by soldering and welding. Joints must provide good conductivity and continuous strength. Aluminum conductors can not be jointed by braiding.

The conductor joints must withstand against the smaller 2,5 times the highest tensile force and 90% of the conductor breaking force. The joining accessories must be in compliance with the relevant standards.

**3) Branching of the line conductors:**

When a branch is separated from the line conductors, a significant tensile force should not act on the connection point due to the branch and the connection point must not weaken the strength of the conductors at significant level.

If the materials of the main line and branch conductors are different, necessary precautions must be taken at the joint to prevent corrosion.

**4) Conductor tie:**

Tie must continuously protect the position of the conductor on the insulator and must be made in accordance with the following assumptions:

**i)** Carrier tie: The tie must bear the conductor and the wind load or ice load acting on the conductor.

**ii)** Stopper and end ties: The tie must be loaded with the smaller of the 90% of the breaking load of the conductor and 2,5 times the maximum tensile force of the conductor.

**5) Conductor hardware:**

**i)** Since current will pass through the conductor hardware, for the continuous maximum current to be permitted on such hardware, a temperature higher than the conductor's temperature must not occur and it must withstand possible short circuit stresses.

**ii)** The hardware used for the connection of the conductors to the pin insulators must be dimensioned so as to carry the external loads. These must also keep the conductors in a reliable way against the resultant tensile forces in the operation.

**iii)** The cross-arms on the corner poles of the overhead lines must be in the direction of the combined force.

**iv)** The suspension clamps used for connecting the conductors to the string insulators that under tensile stress must bear to the smaller of the 90% of the breaking load of the conductor and 2,5 times the maximum tensile force of the conductor.

v) The carrier clamps used on the string insulators must be dimensioned so as to bear the external loads with a safety coefficient of minimum 2,5 regarding the breaking forces. Furthermore, those clamps must bear the resultant tensile forces of the conductors reliably.

vi) The conductor hardware made of steel, temper or cast steel must be of the type that is protected against rusting.

**b) Insulated overhead line cables:**

1) The carrying function of those cables, is performed either with the help of a messenger wire or directly by its neutral conductor. But when the neutral conductor is used as a messenger wire, it must be verified that it provides the necessary strength from the mechanical point of view. In this case, it is not compulsory to have the neutral conductor insulated.

2) The sheath providing the insulation of those cables must be so as to withstand the effects that may occur at the locations of their use that may decrease or deteriorate electrical and mechanical strength.

3) Insulated overhead line cables carried by the messenger wire or by itself, must be assumed to be a single conductor regarding with mechanical stresses. The mechanical loading caused by the cable structure must be evenly distributed along the conductor.

4) In order to distinguish the insulated phase conductors of the cables at any point from one another, the insulator coatings must have differences that can be differentiated visually or by touching.

5) Joints of the insulated overhead line cables may only be made on anchor poles.

6) The insulated overhead line cables must be used with insulators.

7) The insulated overhead line cables must be as indicated in the relevant standards.

**8-i)** The mechanical strength of the insulators and insulator connection parts of the cables that do not have a separate messenger wire must be as in the bare conductors.

**ii)** For cables having a separate messenger wire:

(1) The insulator breaking force must be chosen so as to be the greater of minimum 1,75 times the forces acting on the insulator and 0,70 of the breaking power of the conductor,

(2) The insulator connection parts and the parts used for fixing the insulator must be chosen as the greater of minimum 2 times the forces acting on the insulator and maximum 0,80 of the breaking force of the conductor.

9) For insulated overhead line cables, the calculation diameter is  $d_t = 2d_f + d_n$ ; where;

$d_t$ = Calculation diameter of the cable

$d_f$ = External diameter of the phase conductor

$d_n$ = External diameter of the neutral conductor.

**c) Insulators:**

Insulators must be capable of withstanding the electrical, mechanical and electrodynamic forces that may occur during operation and the weather effects and they must be dimensioned as follows.

1) Electrical dimensioning:

The insulators must be in compliance with the relevant Turkish Standards.

2) Mechanical dimensioning:

i) Pin (support) insulators: The breaking force of the pin insulators must be chosen as the greater of 2,5 times the forces acting on the insulators and 90% of the breaking force of the conductor.



Those oscillation diagrams must be drawn at +5<sup>0</sup>C with 70% wind load and at the highest temperature of the region with 42% wind load.

Necessary verifications must be performed in conductor oscillation control by assuming that the greatest deviation angle ( $\alpha$ ) is  $\alpha/4$  up to 50 degrees, a constant of 12 degrees 30 minutes between 50 degrees and 62 degrees 30 minutes and an angular shift up to  $\alpha/5$  for deviation angles exceeding 62 degrees 30 minutes.

This article is applied only for the high voltage lines having long spans.

c) The console and traverse lengths calculated above and the distances must be verified performing a separate physical check.

Sudden fall of the ice load on the lower one of the conductors placed in a vertical plane will create a jump upward in the vertical axis; therefore the clearance of the lower conductor to the upper conductor after such jump must not be less than (U/150). This distance can not be less than 0,20 m.

This article is applied only for long distance high voltage lines having long spans.

d) The vertical distance between the high and low voltage conductor connection points on the same pole shall be minimum 1,5 m.

e) The distance between the conductors for low voltage lines with small clearances must not be less than 0,40 m.

Those distances may be decreased for the following cases:

- The same phase conductors having equal voltages,
- The lines where necessary safety precautions are taken to prevent the contact of conductors to one another.

f) The clearance between earthed metal parts and line conductors must be minimum (U/150 + 0,05) m. That clearance may not be less than 0,20 m on high voltage overhead lines and 0,05 m on low voltage overhead lines.

U: Nominal phase-to-phase voltage (kV).

g) The clearance between the earth conductor and the phase conductor must be calculated so that the earth conductor will protect the phase conductors against lightning under an angle of 30<sup>0</sup>.

h) The minimum vertical distances of the conductors to the locations and objects over which they pass calculated in accordance with article 46 with maximum sag are given in Table 8.

i) The horizontal distances given in Table 5 must exist between the overhead line conductors and the most projected sections of the buildings, near which they pass, with maximum oscillation.

*Table 5- Minimum horizontal distances of the overhead line conductors to the structures with maximum oscillation*

<b>Permitted Highest continuous operation voltage of the line kV</b>	<b>Horizontal distance m</b>
0 – 1 (1 included)	1
1 – 36 (36 included)	2
36 – 72,5 (72.5 included)	3
72,5 – 170 (170 included)	4
170 – 420 (420 included)	5

k) High voltage lines may be fixed on electrical operation structures provided that the precautions that will prevent random touch to the lines are taken.

l) Low voltage lines passing near structures or fixed on them must be installed so as not to be touched randomly without using any device.

m) The minimum clearances to other installations near electrical power system installations are given in Table 6.

n) All trees violating conductor stringing and line safety must be trimmed or cut. Cutting the fruit trees must be avoided as much as possible.

Minimum horizontal distances of the line conductors to trees in maximum oscillation condition are given in Table – 7.

**CONDUCTOR OSCILLATION DIAGRAM**

$\alpha_1$ : oscillation angle of the conductor at +5°C with 70% wind conditions

$\alpha_k$ : oscillation angle of the protection wire at +5°C with 70% wind conditions

$D_1 \geq U/150$

U: Nominal phase-to-phase voltage (kV)

$D_1$ : Minimum distance to 4 of the points between 3 – 4 (m)

$M_0, M_1, M_2, M_3$ : Center of oscillation curve circles.

Note: This diagram is an example drawn for  $\alpha_i/4$

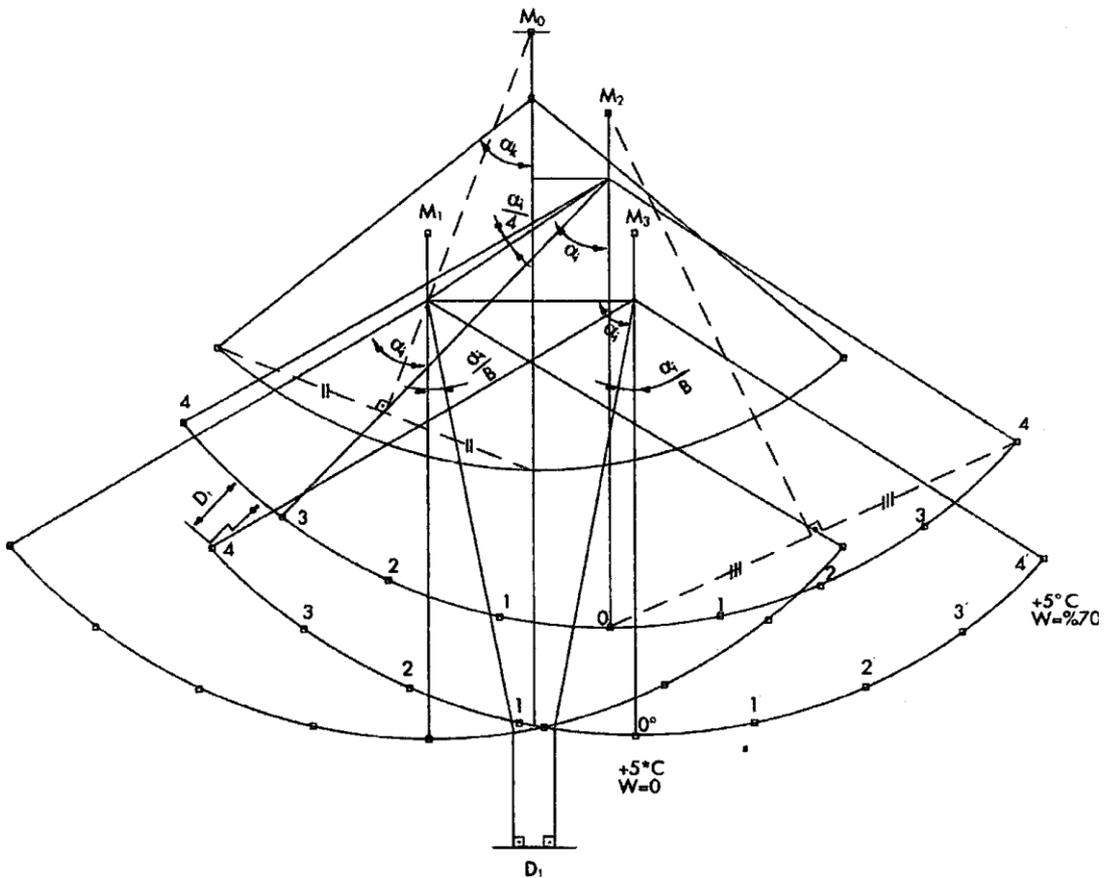


Figure – 8: Conductor oscillation diagram

*Table 7- Minimum horizontal distances of overhead line conductors to trees*

<b>Permitted highest operational voltage of the line kV</b>	<b>Horizontal distance m</b>
0 – 1 (1 included)	1
1 – 170 (170 excluded)	2,5
170	3,0
170 – 420 (420 included)	4,5

**o)** On the low and high voltage steel poles a climbing obstruction must be installed at a height of minimum 4 m from the earth that will not allow approaching the live section more than 3 m.

Furthermore, provisions of day warning signs for lines of which height exceed 50 m, and day and night warning signs for lines of which height exceed 80 m are compulsory.

**p)** A death hazard sign must be installed on each type of high voltage pole at a minimum height of 2,5 m from the earth that will not be removed easily. Embossed or indelible oil painted death hazard signs may be fixed only on concrete poles.

**r)** At locations having a distance up to 5 km from the center point of an airport runway and at the locations of air navigation devices, the rules of the aviation organizations must be complied with exactly.

**The assumptions to be used in the mechanical calculation of overhead lines**

**Article 45-** The regions where the assumptions to be considered in the mechanical calculations of the overhead lines and the related ice loads, the highest and lowest environmental temperatures are shown in Table – 9. The map showing these regions is attached at the end of this regulation.

Higher coefficients are used at the locations where the ice loads are higher than the ones indicated in the table are known or expected to occur due to special conditions. Ice density must be taken as 0,6 kg/dm<sup>3</sup>.

*Table 9- Regional ice loads and environmental temperatures*

<b>Region No</b>	<b>Ice load coefficient k</b>	<b>Ice load kg/m</b>	<b>Environmental temperature (°C)</b>	
			<b>Lowest</b>	<b>Highest</b>
1	0	0	-10	50
2	0,2	0,2√d	-15	45
3	0,3	0,3√d	-25	40
4	0,5	0,5√d	-30	40
5	1,2	1,2√d	-30	40

**Conductors**

**Article 46-a)** The highest stresses of the conductors:

**1)** The highest tensile stresses of the conductors to be used in overhead lines shall not exceed 45% of the breaking strength of the conductor.

**2)** The tensile stress of the conductors to be used in overhead lines at +15<sup>0</sup>C and under no wind shall not exceed 15% of the breaking strength of the conductor. However, this value may be increased up to 22% when precautions are taken to attenuate the vibration.

## **Regulation On Electric Power Installations**

3) For short span lines (including poles carrying both HV and LV lines), new tables shall be used prepared taking maximum tensile stress of 12 kg/mm<sup>2</sup> for 10 mm<sup>2</sup> cross section copper conductors and of 7 kg/mm<sup>2</sup> for 21 mm<sup>2</sup> cross section aluminum conductors and sags at +5<sup>0</sup>C as base. For long span lines, it must be verified that the maximum tension at the support points does not exceed 70% of the breaking strength based on twice the ice load at -5<sup>0</sup>C.

*Table 8- Minimum vertical distances of overhead line conductors to the places over which they pass with maximum sag*

Place over which the conductors pass	Maximum continuous operational voltage of the line (kV)					
	0-1 (1 included)	1-17,5	36	72,5	170	420
	Minimum vertical distances (m)					
Water with no traffic (in accordance with the highest surface of the water)	4,5*	5	5	5	6	8,5
Pastures, fields, grassland etc. suitable for passage of vehicles	5*	6	6	6	7	9,5
Village and city roads suitable for the passage of vehicles	5,5*	7	7	7	8	12
Intercity highways	7	7	7	7	9	12
Trees	1,5	2,5	2,5	3	3	5
Flat roofs that can be climbed by everybody	2,5	3,5	3,5	4	5	8,7
Sloped roofs that can not be climbed by everybody	2	3	3	3,5	5	8,7
Electric lines	2	2	2	2	2,5	4,5
Petroleum and natural gas pipelines	9	9	9	9	9	9
Water and canals with traffic (these distances must be measured from the highest point of the vehicles that may pass on the highest surface of the waters)	4,5	4,5	5	5	6	9
Communication lines	1	2,5	2,5	2,5	3,5	4,5
Railways without electricity (measured from the rail )	7	7	7	7	8	10,5
Motorways	14	14	14	14	14	14
(*) Those heights values shall be decreased 0,5 m when insulated overhead line cables are used.						





i) In the calculation of the wind load acting on the phase and earth conductors, for wind spans up to 200 m,

the equation  $W = c.p.d.a_w$  (kg) must be used

and for the wind spans greater than 200 m

$W = c.p.d.(80+0,6 a_w)$  (kg) must be used.

Note: Unless the land conditions make it necessary, care must be taken not to have the pole distances very much different from one another.

Where;

c: is the dynamic wind pressure coefficient depending on the shape, size and horizontal characteristics of the member under the effect of wind (see Table 10)

$p = v^2 / 16$ : Dynamic wind pressure (kg/m<sup>2</sup>) (see Table 11)

v: Wind speed (m/s),

$a_w$ : assumed wind clearance (m),

d: Braided or single-wire conductor diameter (m).

In the calculation of the string insulator oscillation angle, 70% of the wind load found herein above must be assumed.

*Table- 10 Dynamic wind pressure coefficients (c)*

No	Members under the effect of wind	C
1	Single face cages made of profile steel	1,6
2	Square or rectangular section cage poles made of profile steel	2,8
3	Single face cages made of pipes	1,2
4	Square or rectangular section cage poles made of pipes	2,1
5	Circular – section wood, steel pipe and concrete poles	0,7
6	Hexagonal and octagonal sectioned steel pipes and concrete poles	1,0
7	Conductors up to a diameter of 12,5 mm	1,2
8	Conductors having a diameter between 12,5 and 15,8 mm	1,1
9	Conductors having a diameter more than 15,8 mm	1,0

ii) Towers with square or rectangular section, only one of the two parallel faces affected by the wind must be taken into consideration.

For towers with square or rectangular section whose height to the top of the upper surface of the traverse is greater than 60 m, it must be assumed that the wind comes under an angle of 45° with respect to the line direction. This wind load can be calculated by separating the dynamic pressure to the components parallel and perpendicular to the lateral faces of the pole. The projections of the surfaces affected by these components on the vertical plane must be taken as the surface affected by the wind.

*Table- 11 Dynamic wind pressure (p)*

Height over land (m)	Dynamic wind pressure kg/m <sup>2</sup>	
	Poles, traverses and insulators	Conductors
0-15	55	44 (*)
15-40	70	53
40-100	90	68
100 – 150	115	86
150 – 200	125	95
(*) This value must be taken as 53 kg/m <sup>2</sup> for long span lines.		

**2) Conductor tensile force:**

The conductor tensile forces must be taken in accordance with various loading assumptions given in article 49.

**Loading assumptions for pole calculations**

**Article 49-** In the calculation of each pole, each of the assumptions given hereunder for that type of pole must be taken into consideration. For the poles that are under the effect of torsion moment in normal operation condition due to the arrangement of the lines, that moment must also be taken into consideration.

**a) Support poles:****1) Normal support poles:**

1<sup>st</sup> Assumption: The wind load and vertical loads without ice acting on the pole, insulators, conductors and earth conductors in a direction perpendicular to the line direction.

2<sup>nd</sup> Assumption: Wind load acting on the pole and the insulators in the direction of line and single sided tensile force equal to 2% of the maximum tensile forces of the conductors and earth conductors and vertical loads without ice.

3<sup>rd</sup> Assumption: On overhead lines with string insulator, in case of breaking of a conductor (for bundled conductors, all of the conductors forming the bundle) or an earthing conductor that will cause the maximum stress, 1/3 of the maximum tensile force (1/5 in overhead lines with support insulator) and vertical loads with ice.

For lines with more than six phase conductors, it must be assumed that the conductors of the two phases are broken.

4<sup>th</sup> Assumption: (only for 380 kV and higher voltage overhead lines) On normal ice load relating to each region, dynamic wind pressure of 20 kg/m<sup>2</sup> to the conductors and the earthing conductor and 30 kg/m<sup>2</sup> and vertical loads with ice to the insulators in perpendicular direction to the line direction.

In the application of this assumption, the surface of the pole under the effect of wind must be increased by 50% due to ice.

5<sup>th</sup> Assumption: On the energy transmission lines of 380 kV and higher, provided that half of the weight span is on one side of the pole and the other half on the other side, in ice conditions, the difference force in the line direction when the condition of 100% of the normal ice weight on the conductors and earth conductors on one side of the pole and 50% of the normal ice weight on the

conductors and earth conductors on the other side of the pole constitutes when the average span used in the project is taken as basis and vertical loads with ice (insulator deviation must be considered).

**2) Support poles at the corner:**

1<sup>st</sup> Assumption: A force equal to the resultant of the maximum tensile forces of the conductors and earth conductors, and vertical loads with ice.

2<sup>nd</sup> Assumption: Wind load on the pole and the insulator in perpendicular to the bisector of the line and single sided tensile force equal to 2% of the maximum tensile force of the earth conductors and vertical loads without ice.

3<sup>rd</sup> Assumption: Same as the third assumption of the normal support poles.

4<sup>th</sup> assumption: (only for 380 kV and higher voltage overhead lines) Over the normal ice load relating to each region, 20 kg/m<sup>2</sup> on the conductors and earth conductors in line with the bisector of the line and in the resultant direction, with 30 kg/m<sup>2</sup> dynamic wind pressure on the poles and insulators and vertical loads with ice.

In the application of this assumption, the surface of the pole under the effect of the wind must be increased by 50% due to ice.

5<sup>th</sup> Assumption: On 380 kV and higher voltage transmission lines, provided that half of the weight span is on one side of the pole and the other half on the other side, loads perpendicular and parallel to the bisector of the line formed by the condition of 100% of the normal ice weight on the conductors and earth conductors on one side of the pole and 50% of the normal ice weight on the conductors and earth conductors on the other side of the pole and vertical loads with ice.

6<sup>th</sup> Assumption: Resultant of tensile forces of the conductors and earth conductors at +5<sup>0</sup>C and the wind load acting on the pole, insulators, conductors and earth conductors in the direction of this resultant (its bisector) and vertical loads without ice.

**b) Anchor poles:**

**1) Normal anchor poles:**

1<sup>st</sup> Assumption: The resultant force to be found by assuming that the maximum tensile forces of the conductors is 100% on one side and assuming an attenuation in compliance with Table 12 on the other side and vertical loads with ice.

2<sup>nd</sup> Assumption: In case of breaking of one conductor in three-conductor lines and two conductors in lines with more than three conductors so as to create maximum stress on the pole, 75% of the maximum tensile force and vertical loads with ice. When bundled conductors are used, a bundle must be assumed to be a single conductor.

3<sup>rd</sup> Assumption: In case of breaking of a earth conductor so as to create maximum stress on the pole, 75% of the maximum tensile force and vertical loads with ice.

4<sup>th</sup> Assumption: Wind load acting on the pole, insulators, conductors and earth conductors in a direction perpendicular to the line direction and all vertical loads without ice.

Table 12 –Tensile force attenuation percentages to be used in pole calculations

<b>Total number of conductors (except the earth conductor)</b>	<b>Single-sided attenuation percentages %</b>
2	100
3	75
4	60

5	50
6 and more	40

5<sup>th</sup> Assumption: (only 380 kV and for higher voltage overhead lines) On the ice load relating to each region, the dynamic wind pressure of 20 kg/m<sup>2</sup> in a direction perpendicular to the line direction on the conductors and earth conductors, and of 30 kg /m<sup>2</sup> on the poles and insulators and vertical loads with ice.

In the application of this assumption, the surface of the pole under the effect of the wind must be increased by 50% due to ice.

## 2) Anchor poles at the corner

1<sup>st</sup> Assumption: The resultant force to be found by assuming that the maximum tensile forces of the conductors is 100% on one side and assuming attenuation compliant with Table 12 on the other side and vertical loads with ice.

2<sup>nd</sup> Assumption: In case of breaking of one conductor in three-conductor lines and two conductors on the same side in lines with more than three conductors so as to create maximum stress on the pole, 75% of the maximum tensile force and vertical loads with ice. When bundled conductors are used, a bundle must be assumed to be a single conductor.

3<sup>rd</sup> Assumption: In case of breaking of an earthing conductor so as to create maximum stress on the pole, 75% of the highest tensile force and vertical loads with ice.

4<sup>th</sup> Assumption: The resultant of the tensile forces of the conductors and earth conductors under wind conditions at +5<sup>0</sup>C and the wind load acting on the pole, insulators, conductors and earth conductors in the direction of this resultant (bisector).

5<sup>th</sup> Assumption: A force equal to the resultant of the highest tensile forces of the conductors and earth conductors and vertical loads with ice.

6<sup>th</sup> Assumption: (only for 380 kV and higher voltage overhead lines) Assuming that a wind of 20 kg/m<sup>2</sup> blows over the normal ice load relating to each region at -5<sup>0</sup>C, the resultant of the tensile forces of the conductors and earth conductors and a wind pressure of 20 kg/m<sup>2</sup> on the conductors and earth conductors with ice and 30 kg/m<sup>2</sup> on the insulators in the direction of this resultant (bisector) and vertical loads with ice.

In the application of this assumption, the surface of the pole under the effect of the wind must be increased by 50% due to ice.

## c) Termination poles:

1<sup>st</sup> Assumption: A single sided load equal to the maximum tensile forces of the conductors and earth conductors and vertical loads with ice. Furthermore, in case there is a torsion moment in accordance with the way of fixing the conductors, this moment.

2<sup>nd</sup> Assumption: In case of breaking of one conductor in three-conductor lines and two conductors on the same side in lines with more than three conductors so as to create maximum stress on the pole, 100% of the maximum tensile force and vertical loads with ice. (When bundled conductors are used, a bundle must be assumed to be a single conductor.)

3<sup>rd</sup> Assumption: In case of breaking of an earthing conductor so as to create maximum stress on the pole, 100% of the highest tensile force and vertical loads with ice.

4<sup>th</sup> Assumption: Wind load acting on the pole, insulators, conductors and earth conductors in perpendicular direction to the line direction and tensile forces in the line direction in wind condition and vertical loads.

5<sup>th</sup> Assumption: (only for 380 kV and higher voltage overhead lines) Over the normal ice load relating to each region, 20 kg/m<sup>2</sup> dynamic wind pressure on the conductors and earth conductors in

perpendicular direction to the line direction and  $30 \text{ kg/m}^2$  on the insulators in the line direction and strain forces in line direction in this condition.

In the application of this assumption, the surface of the pole under the effect of the wind must be taken increased by 50% due to ice.

On lines with voltages lower than 380 kV, depending on the condition of the land and the meteorological conditions, the assumption that wind blows on ice may be applied by justified application to the Ministry of Energy and Natural Resources or the relevant organizations authorized by the Ministry.

**d) Branch poles:**

1<sup>st</sup> Assumption: A load equal to the resultant of the maximum tensile forces of the conductors and earth conductors on the main line and the branches and vertical loads with ice.

2<sup>nd</sup> Assumption: The resultant load to be found by taking into account attenuation in compliance with Table 12 on the main line or on one of the branches so as to give the maximum resultant stress and vertical loads with ice.

On long span lines, maximum 20 m branches may be separated with loosely drawn conductors from the poles connected with support ties. Otherwise, the main line must be connected with anchor tie. In this case, attenuation must be considered on the main lines.

3<sup>rd</sup> Assumption: The resultant of the tensile forces with wind of the conductors and earth conductors on the main line and the branches at  $+5^{\circ}\text{C}$  and the main line load in the direction of this resultant, and vertical loads without ice.

4<sup>th</sup> Assumption: On long span lines, in case of breaking of a conductor so as to create maximum stress, by taking each conductor separately, maximum tensile force and vertical loads with ice.

**General Provisions relating to the pole assumptions**

**Article 50- a)** Bending moments, if any, that may occur due to the vertical weights must be calculated for each loading condition given in the assumptions relating to the pole.

**b)** Earth conductor towers, traverses and brackets must be checked for lifting up, if any, and for turning moments that may occur on both sides of the pole due to different weight spans.

**c)** For poles with square or rectangular shaped sections having a height more than 60 m up to the upper surface of the top traverse, in addition to the pole loading assumptions indicated above, the wind must be assumed to come under an angle of  $45^{\circ}$  to the pole, conductors, earth conductors and insulators in accordance with the line direction.

**d)** Only for the anchor and termination poles, the calculation of the earth conductor towers, traverses, brackets and insulator irons must be performed taking into account the greatest loads in the pole loading assumptions.

**e)** In the pole calculations to be performed for the first region, separate wind loads must not be considered for the following assumptions:

- 3<sup>rd</sup> Assumption related with the support poles,
- 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> Assumptions for the anchor poles
- 1<sup>st</sup> and 2<sup>nd</sup> Assumptions related with the anchor poles at the corner,
- 2<sup>nd</sup> and 3<sup>rd</sup> Assumptions related with the termination poles
- 2<sup>nd</sup> and 4<sup>th</sup> Assumptions related with the branch poles.

**f)** It must be taken into consideration that the highest conductor tension in the First Region may occur at  $+5^{\circ}\text{C}$  and in windy condition or at the minimum temperature.

**Steel poles**

**Article 51-** Dimensioning the pole members and maximum tensions assumed for the pole components:

The safety coefficient of all members of the steel poles that are under pressure, tensile or bending stress with respect to flow tension must not be less than 1,5.

a) For various tensions in the calculation of the steel poles, the cross-sections given in Table 13 must be used.

In dimensioning the pole members (prepared in accordance with a safety coefficient of 1,5), the values given in Table 14 must be taken as basis.

Types of steel other than the ones indicated in Table 14 may be used only if they comply with the quality regulation and construction standards applicable for them and if the values relating to these materials are equivalent to the values of St 37 as a minimum.

b) The tensile and bending tension accepted for another type of steel permitted for use, may be found by multiplying the tension given in the first row of Table 13 for St 37 with  $\sigma_F/2400 \text{ kg/cm}^2$  or by dividing the flow tension by the safety coefficient. Here,  $\sigma_F$  is the minimum flow limit of the steel in  $\text{kg/m}^2$  as guaranteed in the quality regulation.

c) The bars of the steel towers under pressure and therefore forced to twist must be dimensioned as indicated below in terms of torsion strength:

$$\sigma_{em} = S \cdot \omega / F$$

Here;

S: Bar pressure force

$\omega$ : Torsion coefficient,

F: Cross-section of the solid member (not attenuated cross-section of the member)

$\sigma_{em}$ : Pressure safety tension. This value is  $1600 \text{ kg/cm}^2$  for St 37 and  $2400 \text{ kg/cm}^2$  for St 52 for 1,5 safety.

Torsion coefficients ( $\lambda$ ) prepared for various slenderness values ( $\omega$ ) of bars made of St 37 and St 52 steel are given in Table 16 and Table 17.

1) Material thickness of the angles that will be used in dimensioning the steel cage poles must be minimum 5 mm for poles and 4 mm for other load-bearing members and 3 mm for zero members and must not be less than the following.

- For zero members, L 35x35x3 (TS 908/1 – FE37)
- For load bearing members (other than struts) 40x40x4
- For poles L 50x50x5 (TS 908/1 – FE37)

If the distance between the point where the internal radius of curvature of the angle ends and the edge of the section is (b) and the angle thickness is (t), then b/t ratio must not exceed 16.

2) Upper limits of slenderness values:

i) For struts and main pressure members (bracket and pole): 120

ii) Other pressure members (cross and similar): 200

iii) For zero members (members not bearing load according to calculation): 250

iv) For bracket members subject to weight only: 300

v) For other members subject to weight only: 500

3) For type A poles, the torsion length must be taken as 65% of the length of the pole over the earth.

4) Other methods to be applied for the calculation of pressure members:

In the calculation of the pressure members, other than the method explained herein above, other methods may also be used provided that the calculation type is given (CRC method, etc.).

Symbols in Table 13:

F= Solid section of the bar

$\Delta F$ = Sum of the surfaces of all holes on the tear line at the most critical places

$e_b, e_c$ : The distance between the axis of gravity of the attenuated section and pressure or weight edge fibers.

$W_b, W_c$ : Strength moment of the bar taken as basis for pressure or weight edge tensions in bending.

$d_d$ : Hole diameter.

$d_e$ : Bolt diameter.

$d_c$ : Core diameter of the bolt

$F_1$ : Section of the tied edge

I: Moment of inertia of the non-perforated section

$\Delta I$ : Sum of the moments of inertia calculated according to the axis of gravity of the non-attenuated section, all holes on the tear line at the most critical position in the weight sections of the horizontal bars.

$F_k$ : Transversal section of the rivet or bolt.

$F_{dc}$ : Hole perimeter surface.

$F_c$ : Core cross-section of bolt.

t: Most critical thickness of the members to be connected.

*Table – 13 Steel cross section to be used in the calculations for various stresses*

No	Type of stress	Type of tension	Explanations	Cross-sections to be used for calculations
1	Sections under the effect of longitudinal force	Pressure		F
2		Weight	Angle connected on both sides	$F - \Delta F$
3			Angle connected with minimum two rivets or bolts on only one side	$0,8 (F - \Delta F)$
4			Angle connected with only one rivet or bolt in total	$F_1 - \Delta F$
5	Sections under bending stress	Pressure		$W_b = 1/e_b$
6		Weight		$W_c = (1 - \Delta I) / e_c$
7	Rivets and glazed bolts	Cutting		$F_k = (\pi/4).d_d^2$

8	under cutting stress	Hole periphery pressure		$F_{d\phi} = d_d \cdot t$
9	Coarse bolts under cutting stress	Cutting		$F_k = (\pi/4) \cdot d_\phi^2$
10		Hole periphery pressure		$F_{d\phi} = d_\phi \cdot t$
11	Glazed and coarse bolts under cutting stress	Weight		$F_\phi = (\pi/4) \cdot d_\phi^2$

- d) If the deviation of the ends of the pressure bars can be prevented, the (l) system length of the bar is taken as the lb torsion length in the bracings of the steel poles.

In dimensioning the cross bars (diagonals) with ends being fixed so as not to slide and having cross sections smaller than that of bracings, for simple and intersecting crosses (crosses in a, b, c and d in Figure 9), the torsion length is taken as  $l_b = 0,9 l$ . The intersection point of two cross bars, one under pressure stress and the other under weight stress, can be considered as a fixed point on the support plane in case those bars are connected to each other in an appropriate way.

If internal braiding perpendicular to the plane is used at the intersection point of the crosses,  $l_b = 0,9 l$  can be accepted. In all other cases,  $l_b = 1$  is used.

- e) In case the torsion of one bar is dependent on a certain direction due to the connections within the torsion length, then the moment of inertia must be taken according to the axis perpendicular to this direction.

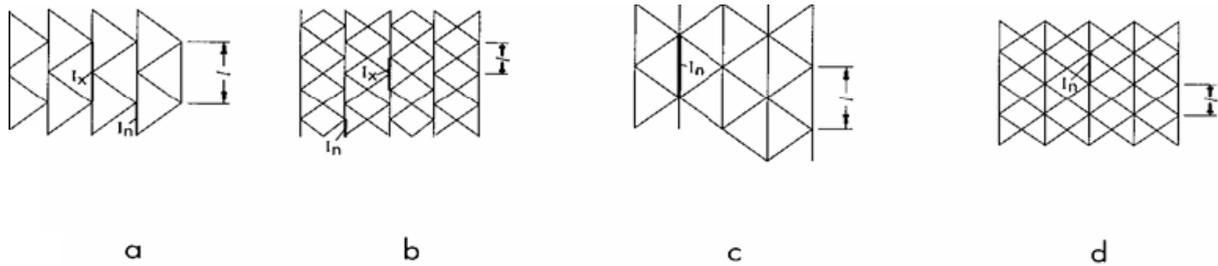
*Table – 14 Tensions permitted for steel materials*

No	Stress and material type		Permitted tensions kg/cm <sup>2</sup>
1	Pressure, weight and bending tension	St 37	1600
		St 52	2400
2	Cutting stress of the rivets and riveted bolts	St 36 or 3.6 (3D)	1600
		St 44 or 5.6 (5D)	2400
3	Hole periphery pressure in case rivets or riveted bolts are used, Structural members                      Riveted or glazed bolts		
	St 37    St 36 or 3.6 (3D)		4000
	St 52    St 44 or 5.6 (5D)		4800
4	Cutting stress of the coarse bolts	3.6 (3D)	1120
		5.6 (5D)	1500
5	Hole periphery pressure of coarse bolts		
	Structural members                      Bolts		
	St 37    3.6 (3D)		2500
	St 37    5.6 (5D)		2860
	St 52    5.6 (5D)		3340

6	Weight stress of the coarse bolts and riveted bolts	3.6 (3D)	1120
		5.6 (5D)	1500

*Note: 3.6 (3D) and 5.6 (5D) are the old and new quality signs of the rivet or bolt materials indicated in DIN norm no 267.*

If the struts are made of equal edge angles in a steel pole and if the crosses are arranged as shown in Figure 9 a and b,  $I_x$  moment of inertia is used in the calculation of the struts. For calculations where the crosses are arranged as in c and d in Figure 9, the minimum moment of inertia,  $I_n$ , is used.



*Figure 9 – Open view of steel pole*

**Bolts**

**Article 52-** Minimum distances that must be provided on the ends of the angles, at their edges and between the bolt centers in accordance with the diameters of the bolts under mechanical stress force are shown in Table 15.

The holes in angles and plates used in steel poles must be opened so as not to cause any tears, cracks, crushes and burrs that decrease the strength of the materials and can be seen with naked eye. Opening the holes with a punch on the members under continuous tensile stress on steel poles' brackets and traverses is not permitted.

Bolts having diameters less than 12 mm must not be used on steel poles and the necessary precautions must be taken to prevent loosening of the nuts.

Table 15 – Minimum distances of the bolt hole centers to the ends, edges and one another

Bolt diameter (mm)	12	14	16	20	22	24	27	30
Distance of the hole center to the end in the direction of force (mm)	20	23	25	30	35	40	45	50
Distance of hole centers to the edge at the joints and traverse weight members (mm)	25	30	35	40	45	50	55	65
Distance of the hole center to the edge in a direction perpendicular to the force direction (mm)	16	18	20	25	27	30	34	38
Distance between the bolt centers (mm)	35	40	44	54	59	64	70	80
Minimum angle edge (mm)	35	40	45	60	65	70	75	80

In Tables 16 and 17

$\lambda = l_b/i$ ,  $i = (I/F)^{1/2}$ . Where,

$l_b$ : torsion length (cm) ( $I_d$  for struts and  $I_c$  for crosses)

F: section of solid members (cm<sup>2</sup>),

$i$  : radius of inertia (cm),

I : moment of inertia to be used in the calculation of solid members (cm<sup>4</sup>)

$\omega$ = assumed pressure safety tension/torsion tension that can be carried by the member safely,

**Concrete Poles**

**Article 53- a)** Following types of poles may be used in the energy transmission and distribution installations;

1) Reinforced concrete poles:

- Centrifuge
- Vibration.

2) Pre-stressed concrete poles:

- Centrifuge,
- Vibration.

*Table - 16 ( $\omega$ ) torsion coefficients versus  $\lambda$  slenderness values (for St 37)*

$\lambda$	0	1	2	3	4	5	6	7	8	9	$\lambda$
20	1,04	1,04	1,05	1,05	1,06	1,06	1,06	1,07	1,07	1,08	20
30	1,08	1,09	1,09	1,10	1,10	1,11	1,11	1,12	1,13	1,13	30
40	1,14	1,14	1,15	1,16	1,16	1,17	1,18	1,19	1,19	1,20	40
50	1,21	1,22	1,23	1,23	1,24	1,25	1,26	1,27	1,28	1,29	50
60	1,30	1,31	1,32	1,33	1,34	1,35	1,36	1,36	1,39	1,40	60
70	1,41	1,42	1,44	1,45	1,46	1,48	1,49	1,50	1,52	1,53	70
80	1,55	1,56	1,58	1,59	1,61	1,62	1,64	1,66	1,68	1,69	80
90	1,71	1,73	1,74	1,76	1,78	1,80	1,82	1,84	1,86	1,88	90
100	1,90	1,93	1,94	1,96	1,98	2,00	2,02	2,05	2,07	2,09	100
110	2,11	2,14	2,16	2,18	2,21	2,23	2,27	2,31	2,35	2,39	110
120	2,43	2,47	2,51	2,55	2,60	2,64	2,68	2,72	2,77	2,81	120
130	2,85	2,90	2,94	2,99	3,03	3,08	3,12	3,17	3,22	3,26	130
140	3,31	3,36	3,41	3,45	3,50	3,55	3,60	3,65	3,70	3,75	140
150	3,80	3,85	3,90	3,95	4,00	4,06	4,11	4,16	4,22	4,27	150
160	4,32	4,38	4,43	4,49	4,54	4,60	4,65	4,75	4,77	4,82	160
170	4,88	4,94	5,00	5,05	5,11	5,17	5,23	5,29	5,35	5,41	170
180	5,47	5,53	5,59	5,66	5,72	5,78	5,84	5,91	5,97	6,03	180
190	6,10	6,16	6,23	6,29	6,36	6,42	6,49	6,55	6,62	6,69	190
200	6,75	6,82	6,89	6,96	7,03	7,10	7,17	7,24	7,31	7,38	200
210	7,45	7,52	7,59	7,66	7,73	7,81	7,88	7,95	8,03	8,10	210
220	8,17	8,25	8,32	8,40	8,47	8,55	8,63	8,70	8,78	8,86	220
230	8,93	9,01	9,09	9,17	9,25	9,33	9,41	9,49	9,57	9,65	230
240	9,73	9,81	9,89	9,97	10,05	10,14	10,22	10,30	10,39	10,47	240
250	10,55	-	-	-	-	-	-	-	-	-	250

**b)** In the calculation of the concrete poles, the safety coefficient must not be less than 1,5 with respect to flow tension of the steel and the breaking safety coefficient must not be less than 2 in breaking test.

In the calculation and construction of the concrete poles and traverses, the current Turkish Standards must be applied. If there are issues not covered in those Standards, the relevant international standards must be complied with. In that case, the employer must indicate in the technical specifications the standard to be complied with.

Note: The safety coefficients of the composite poles must be same as the concrete poles.

**Wooden Poles**

**Article 54-a)** All the entire body of the wooden poles to be used for a period of more than three years must be protected against decaying effectively (impregnation etc.).

**b)** Top of the wooden poles must be protected effectively against the decaying effect of rain. For double and A type poles, the connections must be made so as to prevent the accumulation of rain.

**c)** The stresses given for wooden pole materials are shown in Table 18.

**d)** For A Type poles, at the center of the torsion length, the moment of inertia must be minimum:

$$I = n.5.P.l^2 \text{ (cm}^4\text{)}.$$

Only for hard wood,  $I = n.3.P.l^2 \text{ (cm}^4\text{)}$  can be accepted. Where;

P: Pressure force (tons), l: Torsion length (m)

n: torsion safety coefficient and  $n = 4$ .

*Table – 17 ( $\omega$ ) torsion coefficients versus  $\lambda$  slenderness values (for St 52).*

$\lambda$	0	1	2	3	4	5	6	7	8	9	$\lambda$
20	1,06	1,06	1,07	1,07	1,08	1,08	1,09	1,09	1,10	1,11	20
30	1,11	1,12	1,12	1,13	1,14	1,15	1,15	1,16	1,17	1,18	30
40	1,19	1,19	1,20	1,21	1,22	1,23	1,24	1,25	1,26	1,27	40
50	1,28	1,30	1,31	1,32	1,33	1,35	1,36	1,37	1,39	1,40	50
60	1,41	1,43	1,44	1,46	1,48	1,49	1,51	1,53	1,54	1,56	60
70	1,58	1,60	1,62	1,64	1,66	1,68	1,70	1,72	1,74	1,77	70
80	1,79	1,81	1,83	1,86	1,88	1,91	1,93	1,95	1,98	2,01	80
90	2,05	2,10	2,14	2,19	2,24	2,29	2,33	2,38	2,43	2,48	90
100	2,53	2,58	2,64	2,69	2,74	2,79	2,85	2,90	2,95	3,01	100
110	3,06	3,12	3,18	3,23	3,29	3,35	3,41	3,47	3,53	3,59	110
120	3,65	3,71	3,77	3,83	3,89	3,96	4,02	4,09	4,15	4,22	120
130	4,28	4,35	4,45	4,48	4,55	4,62	4,69	4,75	4,82	4,89	130
140	4,96	5,04	5,11	5,18	5,25	5,33	5,40	5,47	5,55	5,62	140
150	5,70	5,78	5,86	5,93	6,01	6,09	6,16	6,24	6,32	6,40	150
160	6,48	6,57	6,65	6,73	6,81	6,90	6,98	7,06	7,15	7,23	160
170	7,32	7,41	7,49	7,58	7,67	7,76	7,85	7,94	8,03	8,12	170
180	8,21	8,30	8,39	8,48	8,58	8,67	8,76	8,86	8,95	9,05	180
190	9,14	9,24	9,34	9,44	9,53	9,63	9,73	9,83	9,93	10,03	190
200	10,13	10,23	10,34	10,44	10,54	10,65	10,75	10,85	10,96	11,06	200
210	11,17	11,28	11,38	11,49	11,60	11,71	11,82	11,93	12,04	12,15	210

220	12,26	12,37	12,48	12,60	12,71	12,82	12,94	13,05	13,17	13,28	220
230	13,40	13,52	13,63	13,75	13,87	13,99	14,11	14,28	14,35	14,47	230
240	14,59	14,71	14,83	14,96	15,08	15,20	15,33	15,45	15,58	15,71	240
250	15,83	-	-	-	-	-	-	-	-	-	250

*Table – 18 Stresses permitted for wooden materials*

Type of wood	Bending stress kg/cm <sup>2</sup>	Weight stress kg/cm <sup>2</sup>	Pressure stress kg/cm <sup>2</sup>	Cutting stress kg/cm <sup>2</sup>
Pines				
1. In fiber direction	145	145	110	18
2. In direction perpendicular to fiber	-	-	35	30
Hard woods				
1. In fiber direction	190	190	120	20
2. In direction perpendicular to fiber	-	-	50	40

Note: Here, the breaking strength is assumed to be 500 kg/cm<sup>2</sup> for pines and 800 kg/cm<sup>2</sup> for hard wood. When poles other than pines and hard wood are desired to be used, the safety coefficient for weight stress must be 4.

The torsion length for the poles buried in soil is the distance from the wedge or stud in the middle of the pole to the half of the burying depth.

e) Double poles must be tied to each other in an appropriate way. Double poles to be connected to each other with a wedge must be equipped with minimum 4-6 wedges along their length and must be screwed with bolts.

f) No wooden poles must be used in the forest areas unless absolutely necessary.

**Pole guy wires**

**Article 55-a)** Hot galvanized steel ropes not containing any fiber sections must be used as the guy wire.

b) Theoretical breaking safety of the steel guy wire must not be less than 2,5. However, regardless of the result of the calculation, the cross-section of the guy wire on the earth must not be less than 25 mm<sup>2</sup> and the cross-section of the part in the earth must not be less than 50 mm<sup>2</sup>. The part entering the earth may be made of round steel with minimum 10 mm diameter.

c) For guy wire connection parts, effective breaking or sliding load may not be less than 2,25 times the maximum load that will act on the guy wire.

d) Guy wire ropes must be equipped with devices that will ensure re- tensioning. These devices must be at a height that can be reached from the earth.

e) Connection parts must be secured against loosening.

f) Guy wires must be used at locations where they will not be damaged and will not hinder the traffic.

g) Guy wires must be insulated with insulators that have a minimum dry arc voltage equal to twice the nominal phase-to-phase voltage of the conductors on the poles they are connected to and a minimum wet arc voltage equal to such nominal voltage. Mechanical strength of the insulators must be

as much as the strength of the guy wire as a minimum. The place where the insulator is fixed must be away from the horizontal projection of the conductors passing over it. The height of the insulator from the earth must be minimum 2,40 m.

Guy wires may not be insulated if they are connected at least 50 cm below the lowest conductors of the low voltage lines with earthed or wooden poles.

**Foundations**

**Article 56-a) Dimensioning of foundations:**

Poles must be calculated according to the heaviest conditions in the loading assumptions indicated in Article 49 regarding safety against falling down. In the foundation calculations, a safety must be provided that is higher than the safety values foundation used for pole design. In the calculation of pole foundations, the values in Table 19 must be used for various soils.

**b) Protection of the parts of the poles inside the foundation:**

1) Necessary precautions against corrosion and decaying must be taken in steel poles in order to protect the parts remaining inside the earth. For steel poles with concrete foundation, no precautions are necessary for the protection of the parts inside the concrete.

2) The part of the wooden poles that will remain in soil must have the following minimum lengths. For poles up to a height of 8 m from the earth, 130 cm; for each meter over 8 meters, 10 cm must be added to this length. Wooden poles must be fixed with stones surrounding them, taking into account the local conditions.

*Table – 19 Soil characteristics to be used in the calculation of pole foundations*

Type of soil	Soil safety tension at 1,5 m depth kg/cm <sup>2</sup>	Soil density kg/m <sup>3</sup>	Internal friction angle Degrees	Soil slope angle Degrees
Filled soil, naturally wet	0,6	1600	32	30
Soil that is not sticky: fine and medium size sand	1	1800	30	30
Coarse sand, particle soil (1-3mm)	-	1900	34	28
Sand with 1/3 gravel	1,6	1800	30	30
Round gravel	2	1900	30	30
Sharp edged ballast	2	1800	36	27
Sticky soil, mud, clay	1	2000	25	32

Necessary precautions must be taken in order to prevent the decay of the part of the wooden poles remaining in the foundation and the part of approximately 30 cm above the earth due to the effect of the water in the soil. These precautions must be so as to ensure the strength of the upper side of the pole as a minimum in the mentioned parts. The wooden poles may not be directly embedded in concrete.

3) For the values given in Table 19 to be valid, it is assumed that the foundation pits are perfectly filled and compacted.

4) In case water is encountered in the foundation, the weakening in the bearing strength of the foundation must be considered taking the worst foundation water level into account.

5) In the foundation calculations, the density of the concrete without iron must be maximum  $2200 \text{ kg/m}^3$  and the density of the concrete with iron must be taken as  $2400 \text{ kg/m}^3$ .

### **Earthing of overhead lines**

**Article 57-** The provisions of the Electrical Installations Earthing Regulation must be applied in earthing the overhead lines.

If the poles are earthed one by one on the high voltage overhead lines, in case the earth resistance indicated in this regulation can not be obtained, necessary precautions for the earth resistance to be at this value must be taken.

### **Cables**

**Article 58-** For installations within the scope of this regulation, cables compliant with Turkish Standards must be used. When those can not be found, cables compliant with standards indicated in Article 1 must be used.

#### **a) Cable selection:**

In addition to other conditions that must be complied with in cable selection, the following must also be considered:

##### **1. Nominal voltage:**

Two nominal voltage values are used for the cables:

U: Phase-to-phase voltage,

$U_0$ : Voltage between the conductor and the metal shield or earth.

##### **2. Load current:**

Depending on the load current, cable cross-sections must be determined in accordance with various cable types, flooring conditions and environmental conditions or the loading conditions indicated by the manufacturers.

Some of the conditions to be taken into consideration in the determination of the cable cross-section are given hereunder:

- Future load increases
- Permitted conductor temperature (conductor temperature in continuous use must not be greater than the indicated values for the chosen cable type).
- Environmental conditions that are effective in dissipating the heat created in the cable (thermal resistance of the soil, etc.).
- Whether the cable is single-core or multi-core
- Whether the cable is laid overhead or underground
- Method used for laying the cable
- Specific thermal resistance

In the performance of these calculations, the tables related with the cables included in the relevant standards must be used.

##### **3. Short circuit strength**

The cables must withstand the short circuit currents that may occur in the networks where they are used. The short circuit strength of the cables must be shown with calculation. The cable conductor temperature as the result of the short circuit must be maximum  $160^{\circ}\text{C}$  for PVC isolated cables and  $250^{\circ}\text{C}$  for XLPE isolated cables.

Especially for the single-core cables, the cable fixing parts must be chosen in dimensions that will bear the forces to be caused by the short circuit and a sufficient distance must be provided between them.

**4. Voltage drop:**

While calculating the voltage drop of the cables, inductive impedance as well as the ohmic resistance must be taken into account.

The voltage drop must not exceed 7% in high voltage distribution networks starting from the secondary of the step-down transformer substations. But for ring networks, for supplying the ring unilaterally in cases of failure, the voltage drop examinations must be performed. In this case, voltage drop must not exceed 10%.

The voltage drop in low voltage installations must not exceed 5%. For installations having their own transformers, the total voltage drop from the most critical point starting from the LV output of the transformers to the consumer must not exceed 6,5% for illumination loads and 8% for motor loads. In case of ring, the explanations given above must apply without change for high voltage.

**5. Effective power loss:**

Cable cross-section must be chosen according to the maximum cross-section that will be calculated in accordance with the methods indicated in Article 58 – a/2, 3 and 4. However, cables with larger cross-sections (economic section) may be used, taking the line losses into account. On important cable lines, economic calculation must be performed taking into account the cable cost, line losses, annual use period, energy price, real interest, depreciation period. In this case, the use of economic section is recommended.

**6. Dielectric loss:**

Especially when high voltage and long cables are used, cables with low dielectric losses (such as XLPE) must be chosen, except in special conditions.

**7. Mechanical conditions:**

Cable must be chosen taking into account the mechanical conditions at the place of use. At locations where mechanical stress exists, cable types that are strong against this must be chosen. For example, cables under weight stress must be shielded and they must be fixed with clamps bearing the weight stress at the sloped locations and near the joint boxes.

For cables directly buried in the earth, steel sheath are recommended. It is recommended to use cables without steel sheath underground in concrete channels, concrete pipes or PVC pipes taken into concrete enclosures.

**8. Chemical effects and external effects:**

Cables must be chosen of a type to withstand chemical effects, water, humidity and air conditions and other environmental effects at the locations where they are laid.

**9. Cables must be chosen of a type appropriate for the operational conditions.**

**10. Location:**

Cables must be chosen appropriately for the characteristics of the locations where they will be laid. In all structures such as high-storey buildings, hospitals, tunnels, theaters, schools, shopping centers etc. where people are present in large numbers and where panic may occur, halogen-free cables that emit small amount of smoke must be used.

**b) Laying the cables:**

**1. Locations, where the underground cables are laid must be as far as possible from the mechanical, chemical and thermal effects or must be protected against them.**

2. In order to protect the cable and its surrounding against the danger of fire and in order to prevent the spread of fire, cables must not be laid on flammable materials. The jute layers of the cables must be peeled off, if any.

3. At building entrances, cables must be taken in pipes and the space between the cable and the pipe must be filled with plastic silicon or similar material. For this purpose, cement will not be used. Steel pipes must be used where mechanical shocks may occur. Wherever the steel pipes are used, the three phases must be passed through the same pipe. In case of single-core, antimagnetic material must be used.

4. HV cables must be equipped with cable glands indoor and outdoor. The cable glands must be so as to prevent the entrance of water, humidity inside the cable. If precautions are taken to prevent the ingress of water in LV cables, it is possible not to use the cable glands.

5. Cable joints must be made always with their special joint accessories or within joint boxes. Joints must be mechanically reliable, the leakage of water and humidity inside them must be prevented and a good electrical conductivity must be provided. Joints must be chosen of a type appropriate for the place of installation.

6. Protective shields or insulators of the cables must not under stress at the locations where they exist and must not be damaged. Cables must be taken in protective concrete pipes or pipes whenever necessary.

7. Members used in fixing the single core cables must not form magnetic rings.

8. For the supply arrangements consisting of single-core systems, in single row placement order, the cores must be in the following arrangement:

L1 L2 L3    L3 L2 L1    L1 L2 L3    L3 L2 L1

and for multi-layer placements, there must be a distance of minimum 20 cm between the layers and the arrangement must be as follows:

1 <sup>st</sup> layer	2 <sup>nd</sup> layer
L1 L2 L3	L3 L2 L1
L1 L2 L3	L3 L2 L1
L1 L2 L3	L3 L2 L1

In these supply arrangements, the same phase must never be installed side by side; in other words, the arrangement must not be as L1L1L1, L2L2L2, L3L3L3. There must be a minimum distance of one cable diameter between the systems. Furthermore, the length of all systems must be approximately equal.

9. Minimum bending radius of the cables must be as given in Table 20, D being the external diameter of the cable.

*Table 20 – Minimum bending radius in cables*

Number of cores of the cable	Cable Bending Radius (R)		
	XLPE and PVC Insulated LV	XLPE and PVC Insulated HV	Armored Cables
Three-core	12 x D	15 x D	15 x D
Single-core	15 x D	15 x D	15 x D

**10.** During laying, all conductors must be brought together and tied to each other with pulling clips for laying the cable. The highest laying tension must be 5 kg/mm<sup>2</sup> for copper conductors and 3kg/mm<sup>2</sup> for aluminum conductors.

**11.** Cables to be laid underground must be buried at a minimum depth of 80 cm in the streets and avenues. This depth must be minimum 60 cm at other locations. This depth may be decreased by 20 cm taking special protective precautions in necessary cases.

**12.** Cables laid outdoors must be protected from the effects of sun ray as much as possible.

**13.** Cables, depending on relevant conditions must be laid underground, on perforated trays or ladder shelves fixed on the cable ducts or the walls. It is not recommended to lay the cables using trays without perforation. Approximately 10 cm thick sieved sand layer must be provided under and over it for the cables laid underground. On the sand laid on the cable, and between the HV and LV cables laid in the same duct, protective components made of solid brick or minimum 6 cm thick concrete plate or plastic material must be placed. This way, the cable must be protected against the shocks caused by the workers opening the pit and it must be understood beforehand that there is a cable at that location. Polyethylene warning band of minimum 10 cm wide must be placed approximately 30 cm above that protector.

**14.** The minimum distance between an energy cable and another one or a control cable must be as much as the cable diameter but not less than 7cm. No distance is necessary between the control cables.

**15.** In case an energy cable and telecommunication, railway, highway etc. – related cables approach to or intersect each other, the distance between them must be minimum 30 cm. If this distance is smaller, the cables must be protected with plates, half-concrete pipes or pipes made of non-flammable materials.

**16.** Cables to be passed under railways, water canals and the roads carrying vehicle traffic must be laid within HDPE or PVC pipes with concrete enclosure or concrete cable channels. Upper edges of those pipes and ducts must be minimum 1 m below the lower sides of the rails and the surface of the road.

**c) Protection of cables:**

Cables may be protected against over voltages with lightning arresters that will be placed at their opposite ends.

**d) Earthing the cables:**

The provisions of Electrical Installations Earthing Regulation must be applied.

**e) Marking the cable routes:**

Organizations having cable installations must exactly mark their locations and must submit the plans showing the passage routes of these cables to the relevant municipalities within municipal borders and surrounding regions, and to the relevant property administration directorates at other locations. Underground cable routes must be indicated with marked concrete piles at uncoated locations and with carved marks at coated locations. Cables whose routes are not seen (for example those inside pits) must be marked so that the cable route and characteristics will be understood.

Within this framework, straight routes must be marked once every 100 meters, and joints, branch locations, turning points etc. must be marked so as to prevent misleading. Those marks must be made carving in concrete piles, brass or cast plates or sidewalk pavement as appropriate.

**f) Cable color codes shall be in compliance with TS 6429 Standard.**

## **CHAPTER SEVEN**

### **Provisions Related with Operational Safety**

#### **Entering electric power installations**

**Article 59-** Entrance of people, who are not members of the profession, into the electric power installations and touching these installations without special tools are not permitted. Furthermore, work safety materials necessary for the operation personnel must always be kept ready at the entrance of the installations.

In case the entrance of public to these installations is permitted for any reason, precautions must be taken in order to prevent damage to the ones who are not members of the profession.

In case entrance to the electric power installations will be dangerous for visitors, such visits must be permitted only in the form of small groups supervised by a person who is specially tasked by the enterprise and who knows the installations well.

#### **Working at electric power installations**

**Article 60-** At all high voltage electric power installations, electrical engineers responsible for technical issues must be assigned. At 154 kV and higher electric power installations (except remote controlled substations) minimum 1 electrical engineer responsible for operation must be assigned. The responsibility of that engineer regarding occupational safety and security must be determining the work safety methods that must be complied with, determining the rules to be complied with for a safe operation and determining the necessary instruments and tools and performing checks for compliance with these rules. In case of accidents that may be caused by the personal faults of the personnel performing the work during construction, maintenance and operation in electric power installations, no legal responsibility may be placed on that engineer.

No works may be performed under high voltage without taking sufficient safety precautions and using special tools.

At electric power installations and under high voltage, only the electricity-related technical professionals who have completed the training courses opened by the institutions and organizations authorized by the Ministry of Energy and Natural Resources for such purpose and received “Certificate of Approval for Working Under High Voltage at Electric Power Installations” or other personnel under the responsibility and supervision of an engineer may perform work. In case people not having sufficient knowledge will be employed for providing assistance, the necessary instructions prepared by the relevant organizations must be given to them beforehand and the necessary explanations must be made.

When works will be performed at low voltage parts on poles carrying both HV and LV lines, the voltage of the high voltage line must be absolutely turned off.

When works will be performed on the installation sections that are not live, necessary precautions must be taken in order to prevent any danger on the employees due to other live sections.

The following precautions may be taken as well as the ones indicated in Article 61:

- Switching off the live sections of the installation or covering them with an insulating cover,
- Continuous supervision during work,
- Surrounding the place of work with an obstruction. But in this case, it must be able to move freely with the devices without any danger.

#### **Precautions to be taken for ensuring the safety of the employees**

**Article 61-** The personnel responsible from operation must in general submit written instructions to the people tasked with the works to be performed relating to the place, type, period and importance of the work.

Instructions may not be given in the following conditions:

- 1) If the persons tasked with the performance of the work have sufficient technical information and experience and if they are able to take the necessary safety precautions for themselves and their assistants under their responsibility,
- 2) If the personnel responsible for the operation performs all circuit switch - on/off functions himself or has them performed under his supervision and supervises the performed works.

The orders given verbally or via telephone to a person shall be repeated.

The watches of all the relevant personnel must be adjusted accurately and sufficient time must be left for switching off the voltage before starting the work and application of it after the completion of the work, as an additional security precaution.

The precautions that must be absolutely taken in terms of protecting the lives of the employees during the maintenance and repair works to be performed at the electric power installations are explained below:

**a) Switching off the voltage:**

All breakers providing energy to the location of maintenance and repair must be opened and the separation operation must be secured by their disconnecting switches.

**b) Prevention of re-switching on the voltage**

Necessary precautions must be taken in order to prevent accidental closing of the breakers and disconnecting switches that are opened for switching off the voltage by another person. For this purpose, it must be possible to lock the excitation and control locking systems of these devices and signs such as “closing forbidden” “work on line” must be hung on the devices.

These precautions may be provided more securely if the authorized personnel preserves the key of the locking mechanism.

If a working location is supplied from more than one point, the precautions indicated in paragraphs (a) and (b) must be applied for each supply point.

**c) Checking if there is voltage at the place of work or not:**

If it is necessary to switch off the voltage to perform works at a section of the installations, it is not sufficient to notify that circuit closing and opening operations will be performed at a certain time. Although all breakers supplying the place of work are opened, whether this installation section is live or not must be checked with necessary measurement or indicator devices and after the checking person determines that there is no voltage, the work must be commenced. In determining whether the part of the installation to be worked on is live or not, indications such as the pointing of the indicators of the measurement devices, turning off of the lamps whose switches are closed or cutting the transformer noises must not be relied on. After the completion of the work, the installations must be placed under voltage only when it is absolutely believed that the employees will not encounter any danger.

**d) If there are other sections which must be live during the operation near the place of work, precautions must be taken that will prevent contact with the live parts in these sections. For example, while work is performed on a switching cubicle, there may be voltage on the busbars although the breaker is opened, since operation is continuing at other parts of the installation. In partitioned cubicles, this protection precaution must be taken with a separation plate inserted in the cubicle when the cubicle door is closed. In case no such precaution is taken, the voltages of the busbars must be switched off.**

That additional precaution is not necessary in a cubicle whose busbar section is partitioned.

**e) Short circuiting and earthing:**

If works will be performed on high voltage installations whose voltage is switched off, the part on which the work will be performed must be short circuited over a device that has been previously earthed. Responsible personnel of the enterprises must ensure that no circuit closing operation will be

performed during which the employees may be endangered. Short circuiting and earthing may be removed only after the works are completed and after it is absolutely established that all persons performing those works are informed.

When works are performed within a connection cubicle, if those cubicles are equipped with cable output or busbar earthing switches, the requested condition may be provided by closing those devices.

In case the earthing equipment used in earthing the output lines can not earth other devices within the cubicle, bare parts must be left in the cubicle or on the devices for fixed connections in order to make the short-circuiting.

It must be possible to connect the earthing devices to the earthing systems without entering the cubicles. The cubicle door may be open during the connection operation, but in this case, in order to be able to open the door, it must be ensured that the breaker is open using the necessary interlocking.

Earthing and short-circuiting work must be near the place of performance of the work and, if possible, between that location and the current sources. The earthing and short circuiting devices must be installed so that it will not be possible to remove them during the work.

In an electrical energy installation, no maintenance and repair work must be performed before taking the precautions indicated above. In case it is impossible to switch off the voltage of the installation during the works to be performed, minimum two people must be assigned, one of them will be responsible for the work.

#### **Equipment and instructions to be given to the assigned personnel**

**Article 62-** Information must be given to the personnel working at electric power installations about the work to be performed by them and about their obligations and necessary explanations must be made by the organization or enterprise in which they are employed. Instructions must be given to those persons who work provisionally or under control in works that are not dangerous about the works they will perform.

If the work that will be performed is dangerous for health and life, the persons having the work performed has to equip the employees with the necessary protective materials. At appropriate points of the installation, the first aid materials and the rescue devices that will be necessary in case of an accident must be kept ready in a reliably useable condition.

#### **Agreement with the owners of other installations about the work**

**Article 63-** If the owner of an installation has to perform works that may cause damage to the installations of others or that may endanger them, or in case his personnel will encounter danger due to other installations, the owners of the other installations must be informed beforehand. In this case, the precautions necessary to prevent any kind of failure and danger must be taken with mutual agreement. In such agreements, the provisions of Article 61 must be complied with.

#### **Communication connections between important installation centers**

**Article 64-** Important electrical generation and distribution installations must be connected to one another continuously through general or specific telephone communication facilities.

#### **Notification for placing the overhead lines under voltage**

**Article 65-** At least three days before the first voltage application on the lines whose installation is completed, notices containing the following information must be issued in compliance with the local requirements and opportunities.

- Location of the overhead line,
- Voltage of the overhead line,
- Dangers that may occur,
- Issues the persons around the line need to beware of.

Other provisions of the Regulation on Acceptance of Electrical Installations must also be complied with about this issue.

**Changes to be made in overhead line conductors**

**Article 66-** In cases the cross-section of the conductors is increased or new conductors are added to an overhead line, the sufficiency of the actual strengths of the poles and the foundations at that time must be verified according to the increased load.

**Inspection and safety of electric power installations**

**Article 67- a)** Inspection of overhead lines:

The enterprise must inspect and check the overhead lines and poles, including the earthing, in certain periods. The results of the inspection and maintenance must be recorded regularly.

**b)** Electric power installations other than overhead lines:

The period of the inspection and check performed by the enterprise must never exceed 2 years, taking into account the characteristics of the installation. The results of the inspection and maintenance performed must be regularly recorded.

**Switched off lines**

**Article 68-** Switched off lines that will not be used must be earthed. Overhead lines that will be left out of operation for a long period of time must either be completely dismantled or regular maintenance must be applied to them as the lines in operation.

**CHAPTER EIGHT**

**Provisions Related with Effectiveness**

**Annulled regulation**

**Article 69-** The Regulation on Electrical Power Installations issued in Official Gazette No. 16466 dated November 21<sup>st</sup> 1978 has been annulled.

**Effectivity**

**Article 70-** This regulation becomes effective on the date of issue.

**Execution**

**Article 71-** The provisions of this regulation are executed by the Minister of Energy and Natural Resources.

**ANNEX:** Ice Load Map.

