

ELEKTRİKLİ ARAÇ KONSEPTİ, AVANTAJLARI VE ARAŞTIRMA ALANLARI

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TEKNOLOJİ FAKÜLTESİ
OTOMOTİV MÜHENDİSLİĞİ ÖĞRETİM ÜYESİ

NEDEN ELEKTRİKLİ ARAÇ?



#Drive systems #Electrification #Electric vehicles

The electric drive

efficient, dynamic, and with zero local CO₂ emissions



Gelecek Nasıl Şekillenecek ?

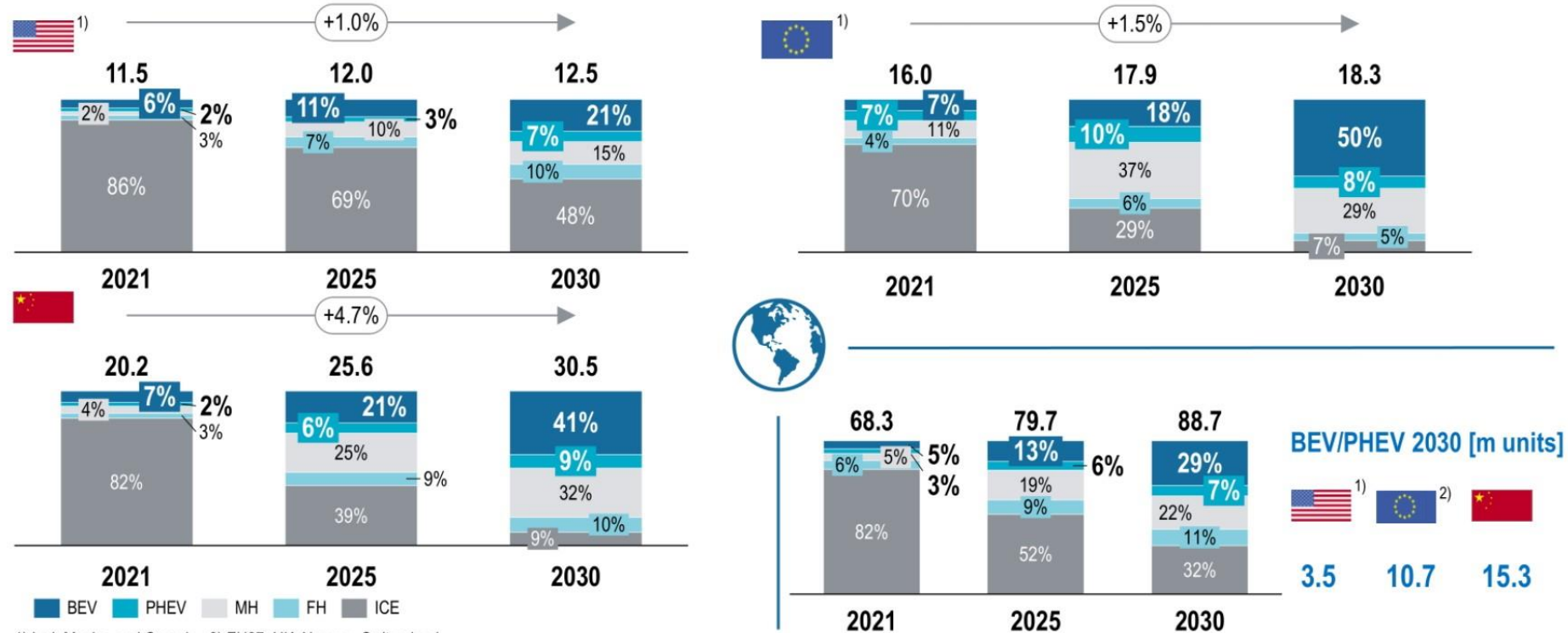
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2 Electric vehicles



Assuming communicated electrification targets, BEV/PHEV passenger car sales would reach close to 30 mio vehicles in 2030, with nearly 30% BEV

Pass Car sales forecast by region and powertrain type, 2021-2030, [m units, % of sales]



1) Incl. Mexico and Canada 2) EU27+UK, Norway, Switzerland

Source: IHS, Roland Berger

Gelecek Nasıl Şekillenecek ?

In 2030, around **3 million** newly registered passenger cars and light commercial vehicles will be powered by fuel cells.

Fuel cell

Long-distance electric transport for deliveries into urban areas

Diesel has a **15%** CO₂ advantage over comparable gasoline systems.

At least **67%** of all new vehicles will still be powered by a diesel or gasoline powertrain in 2030, with or without hybrid technology.

Vehicles with ICEs

More economical and eco-friendly in regular long-distance operation



In 2030, around **35%** of all newly registered passenger cars and light-commercial vehicles will feature fully electric drive systems.

Battery

The home of the electric car is the city

Electric motors with efficiency of up to **98%** enable efficient and dynamic driving.



By 2030, almost **50%** of the passenger cars and light commercial vehicles with internal-combustion engines will feature partially electric drive systems.

Hybrid

Efficient and dynamic thanks to electrification

Consumption up to **15%** lower with the 48-volt system.

Renewable synthetic fuels

Important component of the future mobility mix

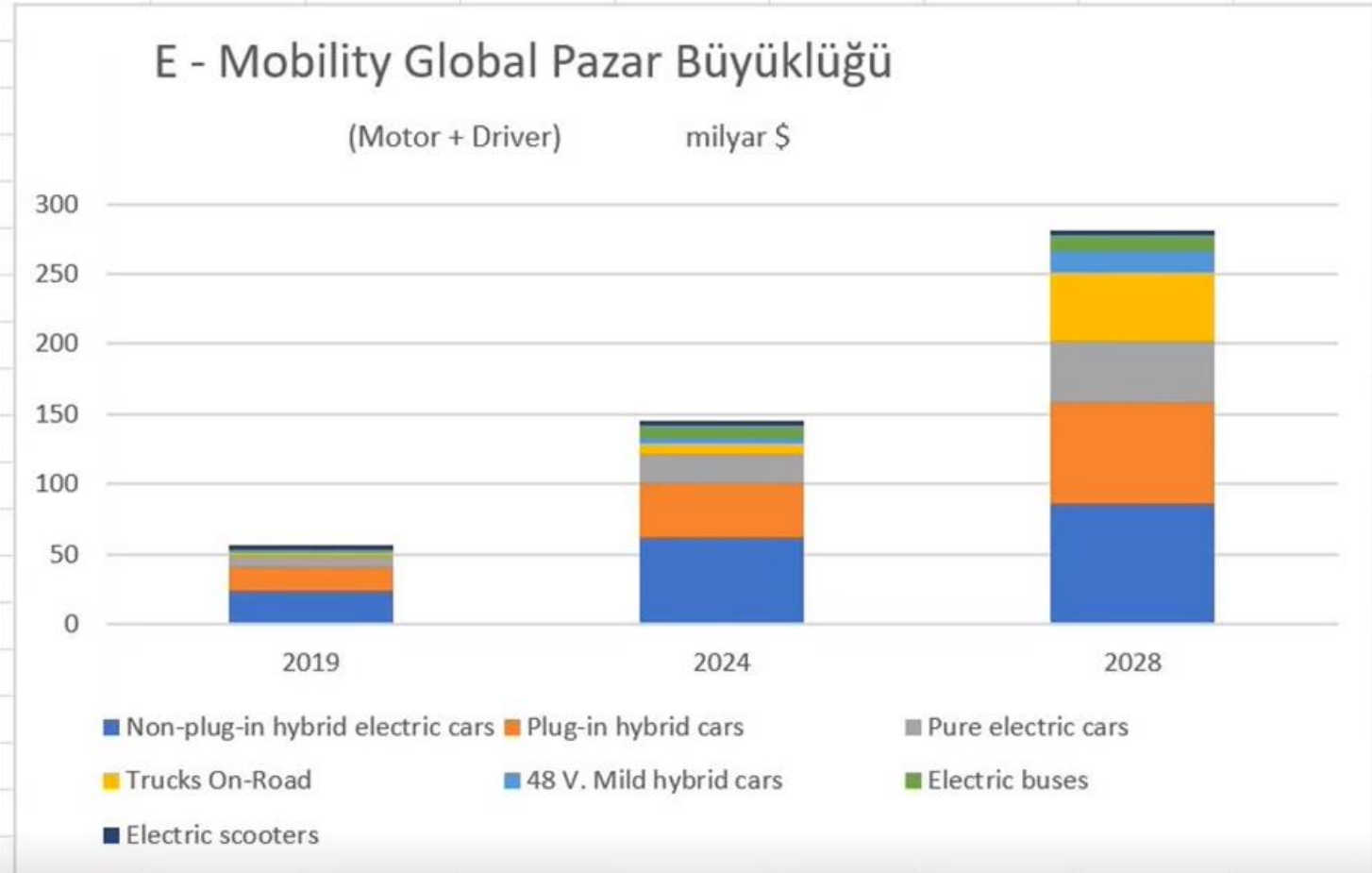
Around **50%** of the vehicles that will be on the road in 2030 have already been sold – most of them with gasoline or diesel engines.

100% of all vehicle with ICEs could be run carbon-neutrally with renewable synthetic fuels.

Gelecek Nasıl Şekillenecek ?

Elektrikli Araç Sektöründe Trendler ve Hedefler

	2019	2024	2028
Non-plug-in hybrid electric cars	25	63	87
Plug-in hybrid cars	17	39	72
Pure electric cars	8	20	44
Trucks On-Road	0,6	7,1	48
48 V. Mild hybrid cars	0,4	5	16,5
Electric buses	2,6	8	10,5
Electric scooters	2,6	3,2	3,6
Toplam	56,2	145,3	281,6
Electric motorbikes	0	0,2	0,6
Electric forklifts	0,5	0,5	0,5
Battery electric Lawn mower	0,1	0,3	0,5
Battery electric Disabled mobility	0,4	0,4	0,5
Battery electric Golf car	0,5	0,4	0,4
Consumer and prosumer drones	0,2	0,2	0,2
Manned multicopters and derivat	0	0	0,2
Toy drones	0	0	0
Genel Toplam	57,9	147,3	284,5



ELEKTRİK Lİ ARAÇ TEKNOLOJİSİ

Elektrikli araçlara geçiş nasıl şekilleniyor?

CO₂ reduction,



100%



ELEKTRİK Lİ ARAÇ (EV)

- Elektrik Motoru
- Şarj Edilebilir Batarya

HİBRİT ELEKTRİK Lİ ARAÇ (HEV)

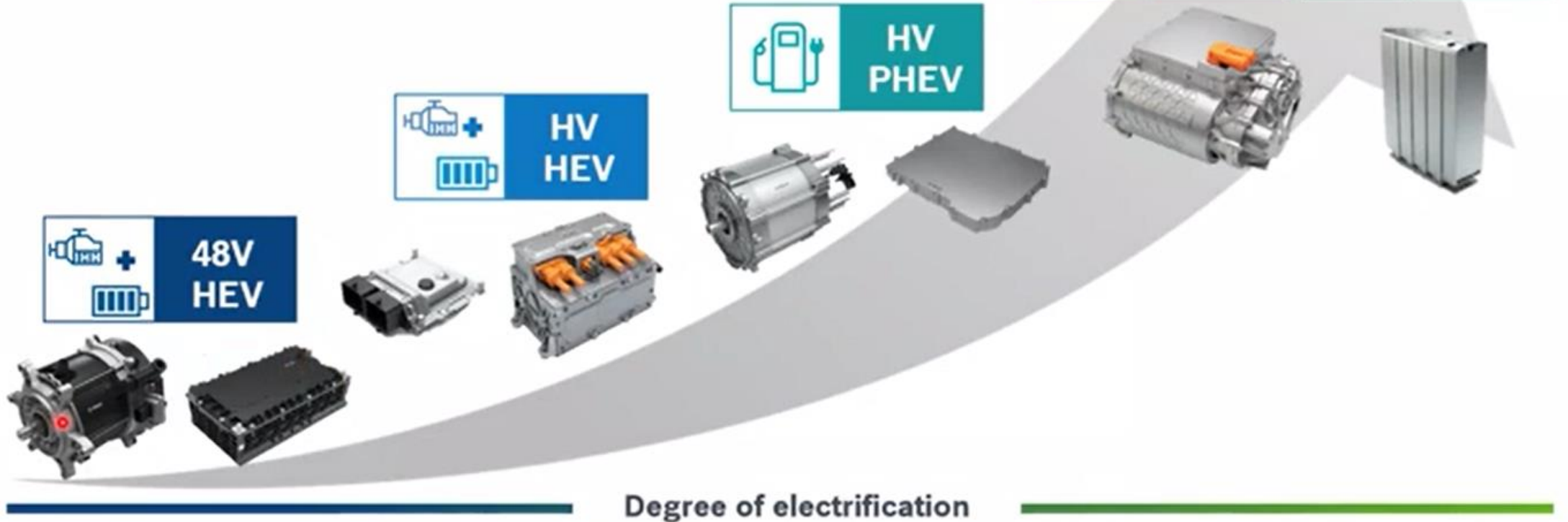
- İçten Yanmalı + Elektrik Motoru
- Batarya Haricen Şarj Edilemez

ŞARJ EDİLEBİLİR HİBRİT ELEKTRİK Lİ ARAÇ (PHEV)

- İçten Yanmalı + Elektrik Motoru
- Batarya Haricen Şarj Edilebilir

HAFİF HİBRİT ELEKTRİK Lİ ARAÇ (MHEV)

- İçten Yanmalı + Elektrik Motoru
- Batarya Menzili Düşük
- Batarya Haricen Şarj Edilemez



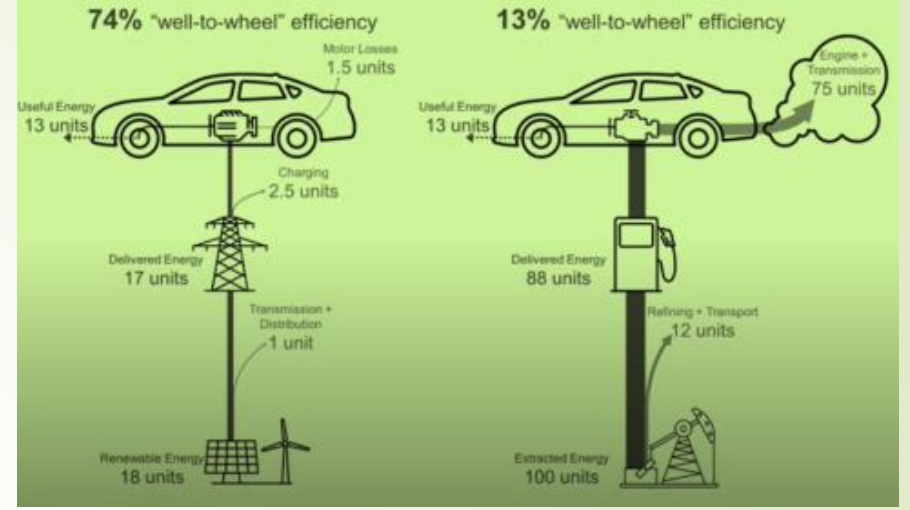
Neden Elektrikli Araç ?

Avantajlar

- Elektrik enerjisi yenilenebilir enerji kaynakları ile üretilebilir.
- Enerji üretiminden tüketimine kadar daha az emisyon salınır.
- Daha ucuz ve az sıklıkta bakım imkanı vardır.
- İçten yanmalı motorlara göre daha sessiz çalışırlar.

Dezavantajlar

- Batarya kapasitesine bağlı olarak düşük menzil
- Bataryaların şarj & deşarj ömrünün kısa olması
- Batarya maliyetinin yüksek olması
- Şarj istasyonlarının yaygın olmaması
- Batarya şarj süresi

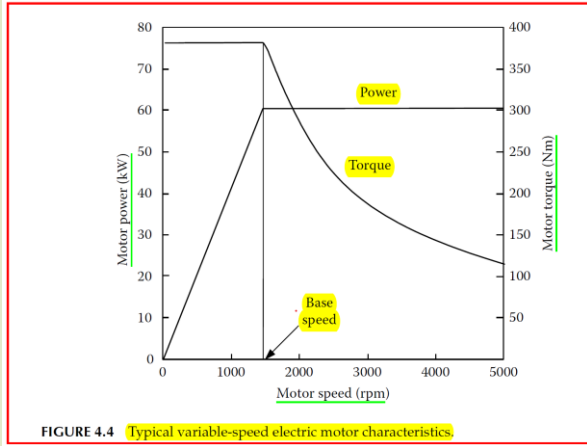


Katalog Değerleri					Kullanım Değeri	İstasyon ve Ev tarifelerine Göre Şarj Dolu Ücretleri						Kullanıma Göre Tüketim Değerleri	
Otomobil	Güç (HP)	Tork (Nm)	Batarya Kapasitesi (net kWh)	Şarj Hızı (km/h)	Tam Şarj ile Gidilen (km)	Evde şarj ücreti (<240 kWh)	Evde şarj ücreti (>240 kWh)	ZES (AC)	ZES (DC)	eŞarj (AC)	eŞarj (DC)	Ortalama Tüketim (kWh/100km)	Ortalama Tüketim (km/kWh)
iX	610	1100	105,2	650	608	₺183,05	₺273,52	₺820,56	₺1.030,96	₺683,80	₺862,64	17,5	5,7
					₺/km	₺0,30	₺0,45	₺1,35	₺1,70	₺1,12	₺1,42		

Katalog Değerleri						Kıyasla M8 Yakıt Dolumu Ücret Farkı						Kataloga Göre Tüketim Değerleri	
Otomobil	Güç (HP)	Tork (Nm)	Yakıt Depo Hacmi (Litre)	Yakıt Dolu Ücreti (₺)	Tam Depo ile Gidilen Mesafe (km)	Evde şarj ücreti farkı (<240 kWh)	Evde şarj ücreti farkı (>240 kWh)	ZES (AC) farkı	ZES (DC) farkı	eŞarj (AC) farkı	eŞarj (DC) farkı	Yakıt tüketimi (litre/100km)	₺/km
M8 Competition	617	750	68	₺ 1.185,24	630	₺1.002,19	₺911,72	₺364,68	₺154,28	₺501,44	₺322,60	10,8	₺ 1,88
					₺/km farkı	₺1,58	₺1,43	₺0,53	₺0,19	₺0,76	₺0,46		

Performance of EV's;

- acceleration time,
- maximum speed,
- gradeability....



BEV

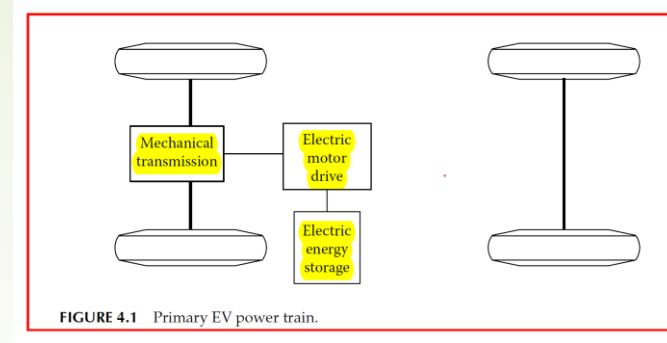


FIGURE 4.1 Primary EV power train.

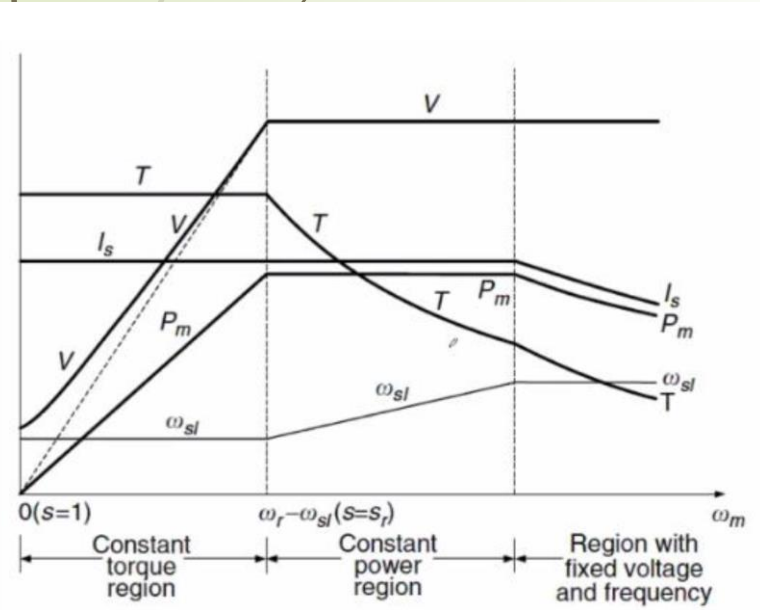
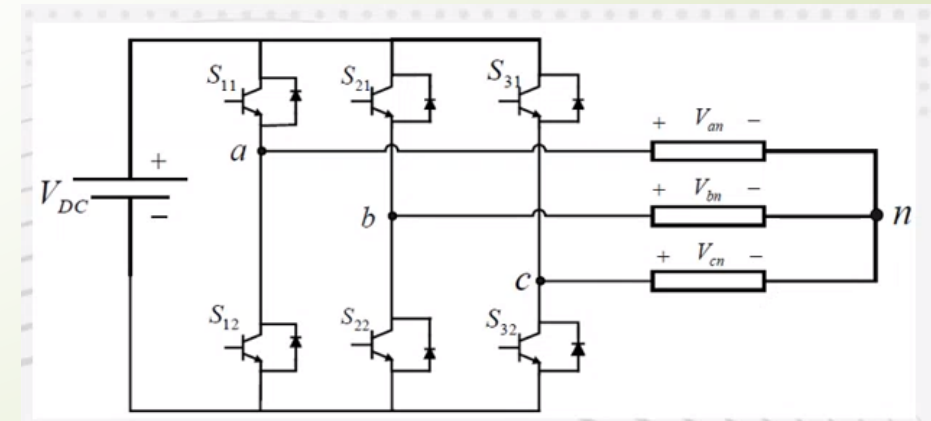
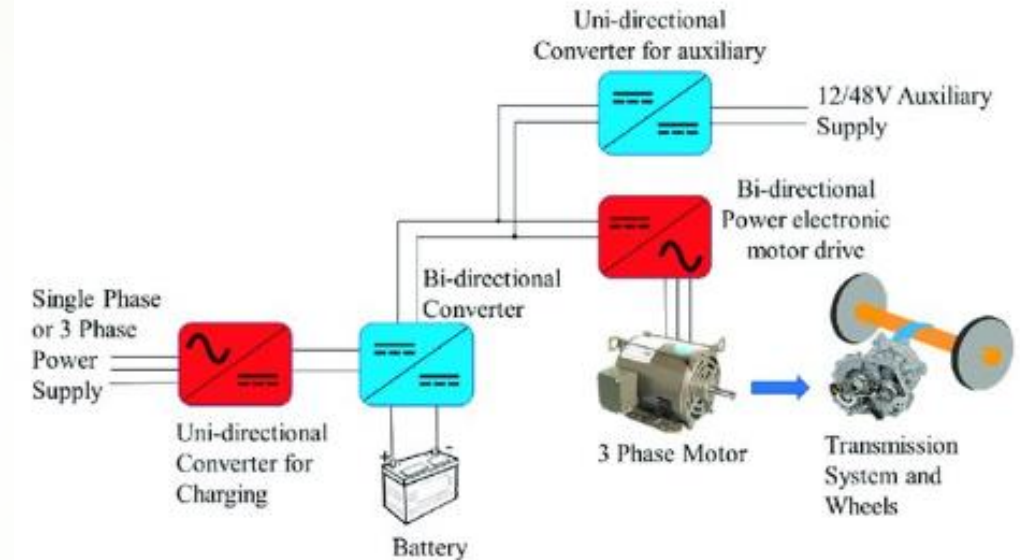
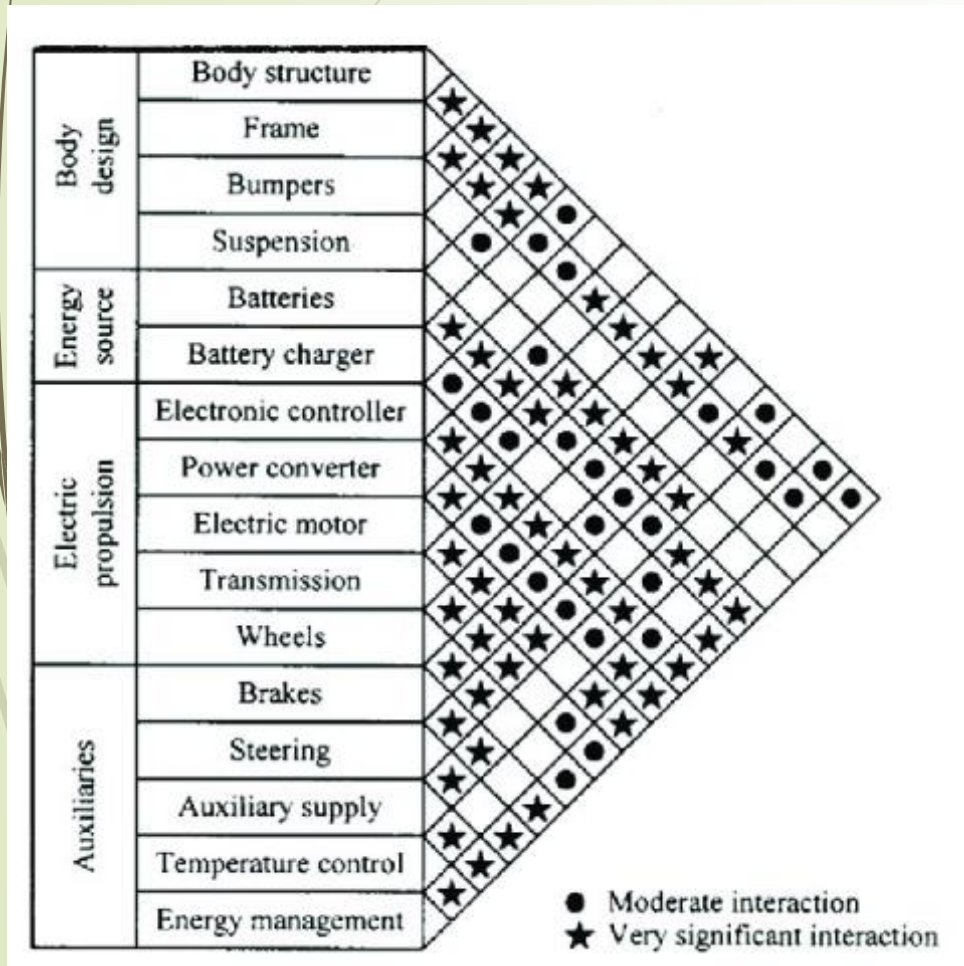


FIGURE 4.2 Conceptual illustration of a general EV configuration.¹

Different subsystems and their interaction with electric vehicles

BEV

Power electronics in electric vehicles



Evaluation of existing EV drives.

Factors	DC	Induction	SR	PMSM	PM BLDC
Power density	2	3	3.5	4.5	5
Efficiency	2	3	3.5	4.5	5
Controllability	5	4	3	4	4
Reliability	3	5	5	4	4
Maturity	5	5	4	5	4
Cost level	4	5	4	3	3
Noise level	3	5	2	5	5
Maintenance	1	5	5	5	5
Total	25	35	30	35	35

Elektrik Motoru

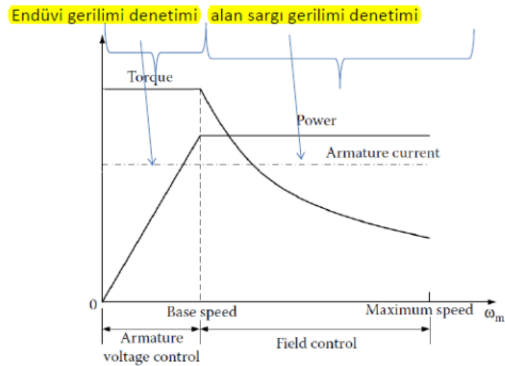
Motor seçiminin yapılmasının ardından sürüş profilinde yer alan performans isterleri, kalkış torku ve ivmelenme gibi parametrelere göre motorun faz gerilimi ve faz akımı değerleri belirlenir. Faz akımı ve gerilimi değerleri motor sürücü seçimi için en önemli parametrelerden birisidir.

Belirlenen güç değerlerine uygun olan motor sürücü seçenekleri arasında aşağıdaki kriterlere göre değerlendirmeler yapılır;

- Yüksek Güç Yoğunluğu (kW/kg, kW/L)
- Düşük Hacim
- Düşük Ağırlık
- Düşük Maliyet
- Yüksek Verim
- Düşük Harmonik
- Güvenilirlik (Koruma Özellikleri)

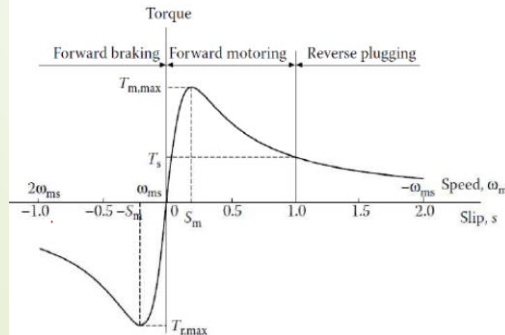


Sargılı DC Motor Denetimi



URE 6.7 Torque and power limitations in combined armature voltage and field control.

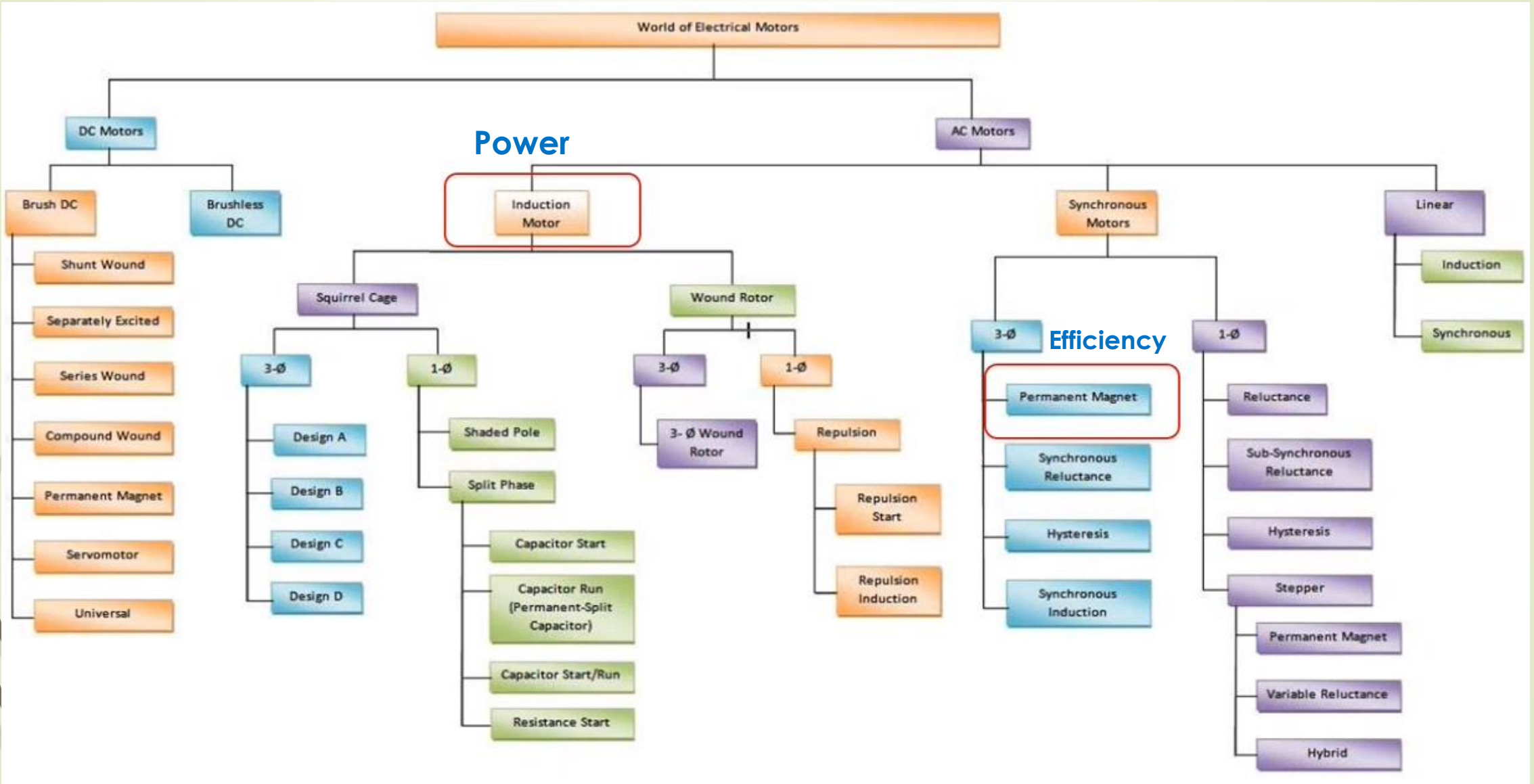
Asenkron Motor Hız-Moment Karakteristiği



Drives Types

BEV Models

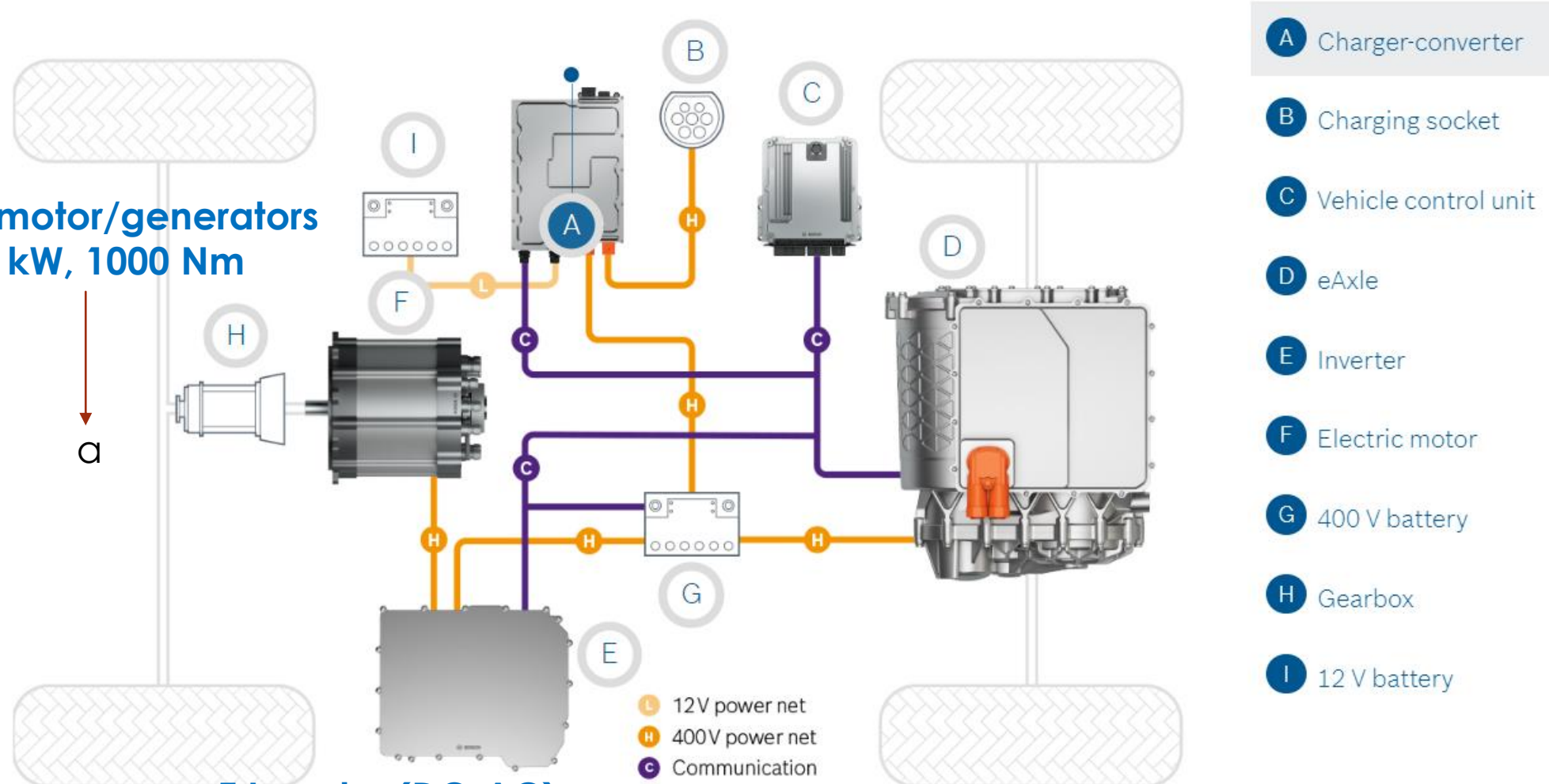
DC	Panda Elettra from Fiat, Citroen berlingo Electric, reva G-Wiz DC, three-wheeled tempos
SR	Chloride Lucas, converted General Motor prototype, small pick-up prototype
Induction	GM EV1, BMW Mini E, Tesla Roadster, Reva G-Wiz I, Mahindra Electric- E20 series, Verito, etc.
PMSM	Nissan leaf, Mitsubishi i-MiEV Focus Electric, Citroen C-Zero, Peugeot iOn ED BYD e6, Hyundai-Kona and Ioniq, KIA Soul EV and Niro, MG ZS EV, etc.



A: On board Charger (AC)..7,2 kW (1ph) or 11 kW (3 ph) ... DC-DC 50 kW or 100 kW
DC/DC Converter (250-475 V DC input...10.6-15.5 V DC output)

12

System overview electrical drive



F: Electric motor/generators
850 V, 500 kW, 1000 Nm

E: Inverter (DC-AC)
50-450 kW, 840 V, 210-900 A

D: eAxle (included; inverter, electric motor, gearbox)
840 V, 50-300 kW, 900 A

Şarj Teknolojisi

Possible charging unit	Versions	Maximum charging power	Phases
 TE16-0000	Basic (standard)	2.7 kW	1-phase
 TE16-0010	OE 4U8 rapid charging with AC	7.4 kW	1-phase
 TE16-0010	OE 4U6 rapid charging with AC, multi-phase	22 kW Wallbox 11 kW vehicle	3-phase
 TE16-0011	OE 4U7 rapid charging with DC	50 kW	3-phase

Acil Durum Bağlantısı (HV)



BEV and eAxle

14

Start up powertrain for electric vehicles

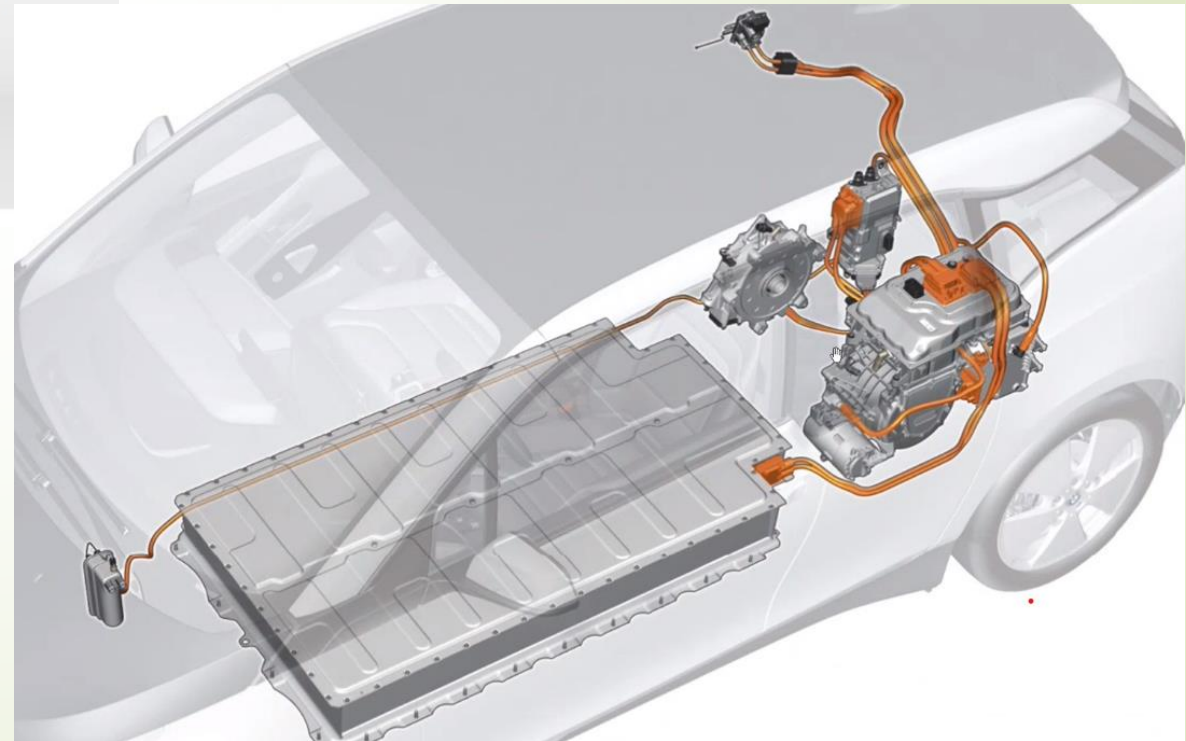
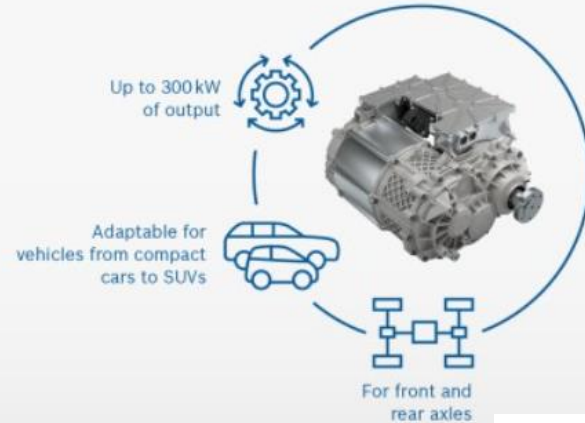
HIGH EFFICIENCY

The eAxle integrates the motor, electronics, and transmission in a compact way, increasing the efficiency of electric vehicles and hybrids.

Flexibly scalable up to

6,000 Nm

of torque at the driveshaft.



BEV Benefits

SYSTEM BENEFITS FOR MANUFACTURERS

- Energy-efficient and sustainable mobility solution
- Helps drivers comply with current and future legislation; zero CO₂ emissions
- High efficiency combined with direct storage and use of electrical energy means the lowest possible energy losses in operation
- Optimum cost-benefit ratio thanks to custom configuration based on a modular system for exploitation of economies of scale
- Intelligent system and software solutions for powertrain, thermal management as well as braking and steering systems for even more efficiency and safety

SYSTEM BENEFITS FOR DRIVERS

- New driving sensation: maximum torque delivered from a standing start for dynamic driving and a more relaxed daily routine thanks to low noise levels
- Free travel in all inner-city areas
- Low upkeep costs thanks to minimized maintenance effort and reduced complexity in the drive system
- Cost advantages thanks to regionally different subsidies

BEV Benefits



power vehicles purely electrically and are locally emission free



utilize energy in the most direct and efficient way with up to 96 % system efficiency



deliver full torque right from the start



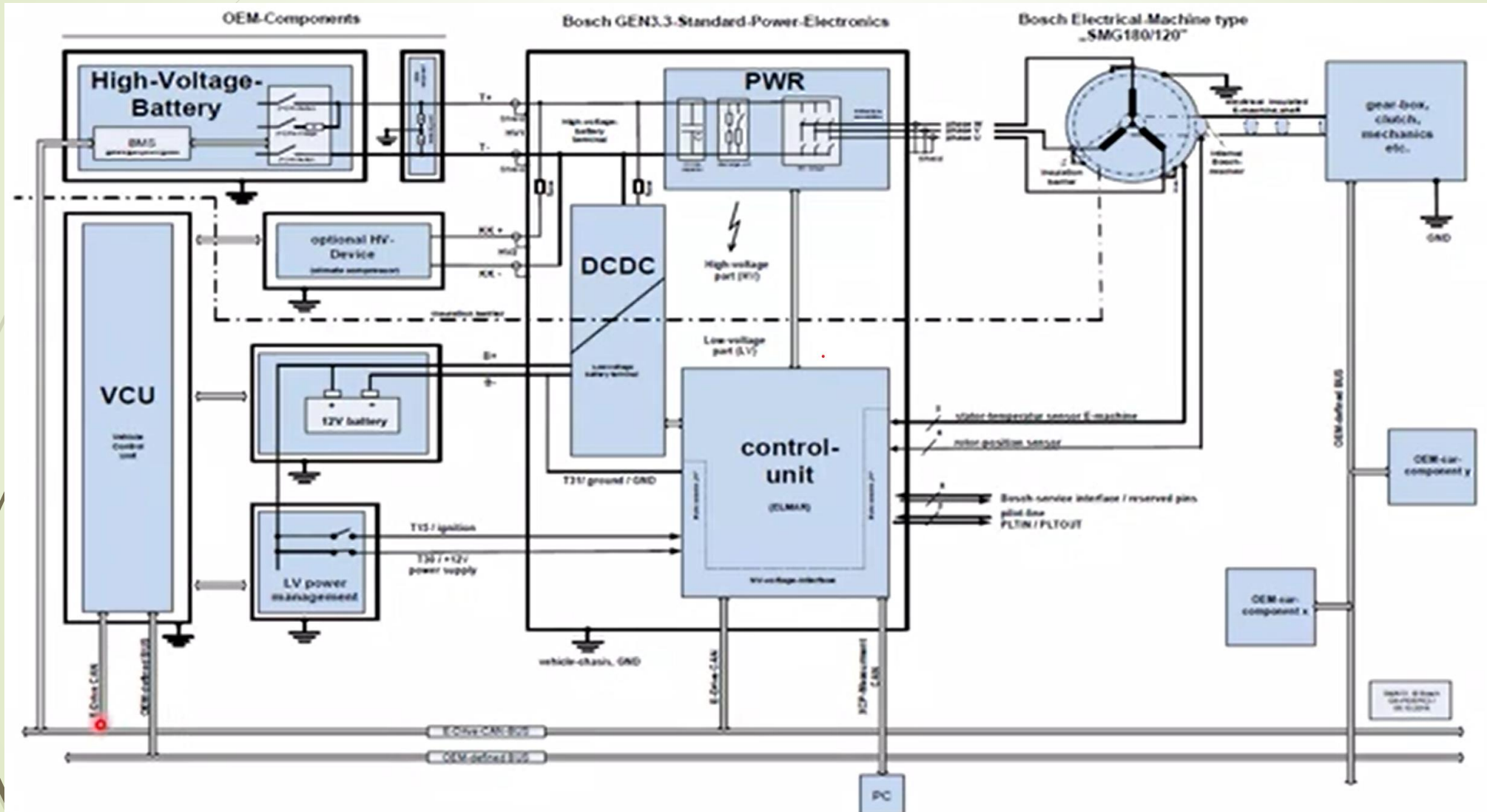
are almost noiseless



reach ranges over 500 km thanks to improved technology (e.g. SiC)

BEV Electronics

17



BEV Electronics

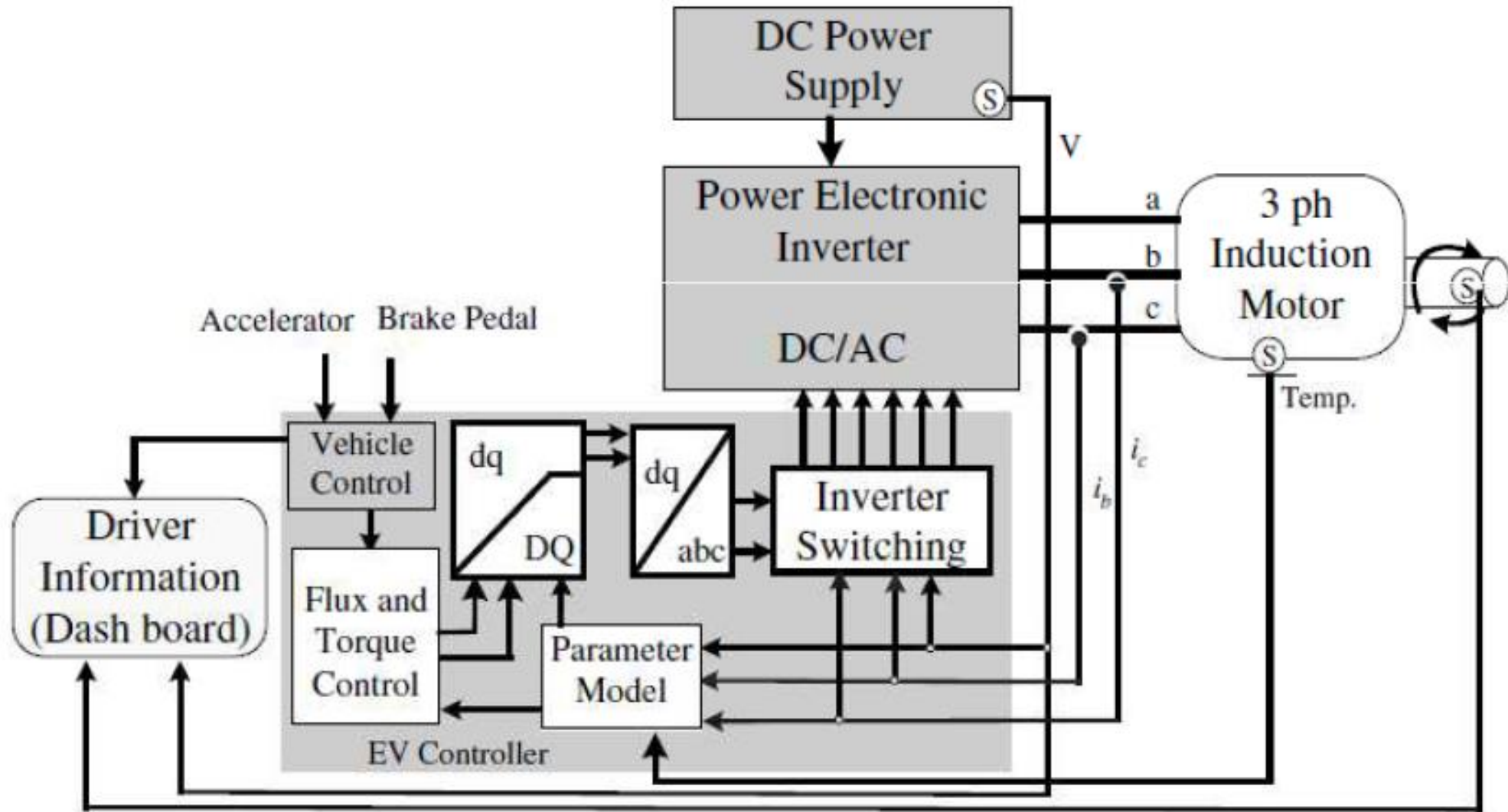


Figure 18.10 Main block diagram of EV induction motor DTC control.

BEV Araştırma Konuları

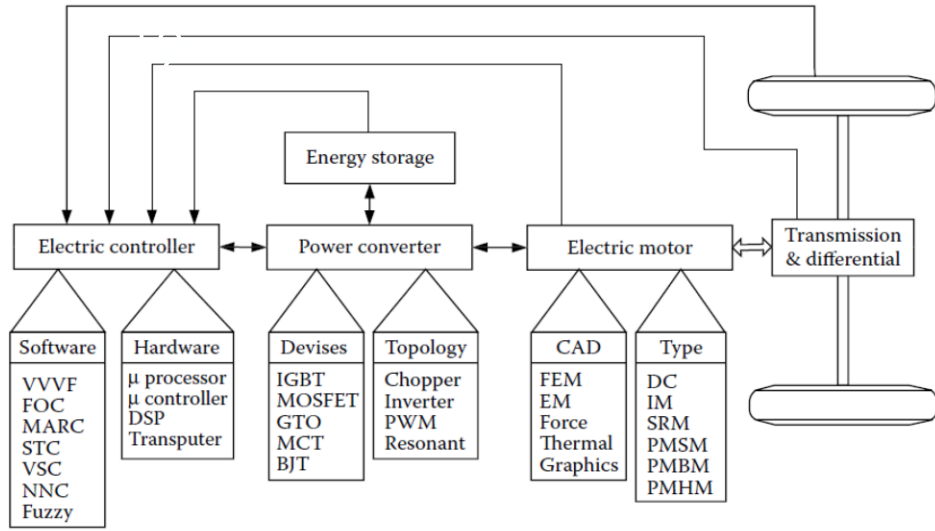


FIGURE 6.1 Functional block diagram of a typical electric propulsion system.¹

- electric motors ...
- **Yüksek Moment Yoğunluklu Elektrik Motor Tasarımı**
- **Ucuz Mıknatıs ile Elektrik Motor Tasarımı**
- **Aynı paket içinde inverter motor tümleşik tasarımı (eAxle gibi)**

- **BMS**
- **Taşıt dinamiği ve modelleme..**

- gate driver
- thermal management ... (sürücü ve motor)

Stratejik Karar	Seçenekler	Sınırlayan Faktörler
Elektrik Güç Seviyesi	İstenildiği kadar	E-Motor ve batarya teknolojileri ve maliyet
Elektrik Enerji Seviyesi	İstenildiği kadar	Batarya teknolojileri ve maliyet
Elektrik motor teknolojisi	Sabit mıknatıslı senkron (verim) Asenkron (güç)	Performans ve Maliyet
Motor Sürücü Topolojisi	Farklı Topolojiler, Güç Anahtarı Teknolojisi (SiC) Anahtarlama Frekansı (PWM, Half Bridge vs.)	Performans ve Maliyet
Batarya Teknolojisi	Li-Ion, vb..	Performans
Maliyet	Minimum	Ürünün Sunulduğu pazar

TEŐEKKÜRLER..