



#### Motor Condition Monitor (MCM);



1998 TÜBİTAK-TTGV-TÜSİAD <u>TECHNOLOGY GRAND AWARD</u> Academic Research, Innovation and Entrepreneurship

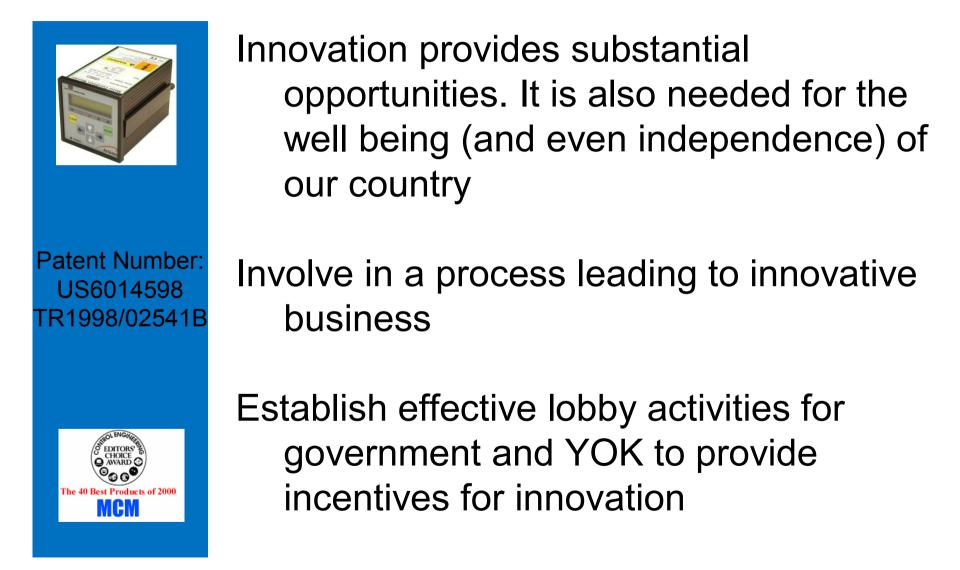


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www.artesis.com

## SUGGESTIONS





Patent Number: US6014598 TR1998/02541B



Contents



Artesis Innovation, obstacles and entrepreneurship Idea; R&D; Industrial incubation Product; Whole product; Crossing the Chasm Management; Focused? Capable? Establishing sales channels; Strategic partnership with GE

## Innovation, Obstacles and Entrepreneurship



Patent Number: US6014598 TR1998/02541B



On average start-up businesses with good ideas, good plans and capable people succeed only one in ten times Individual Event Probability Company has sufficient capital 80% Management is capable and focused 80% 80% Product development goes as planned Component sourcing goes as planned 80% Competitors behave as expected 80% 80% Customers want product Pricing is forecast correctly 80% Patent are issued and are enforceable 80% COMBINED PROBABILITY OF SUCCESS 17%

## Innovation, Obstacles and Entrepreneurship





Patent Number: US6014598 TR1998/02541B



Idea (Achievable? Technology? Protectable?) Product (Capital? Development? **Production?** Component Sourcing?) Added Value to Customer (Needed? Competition? Price?) Profit (Cost Effective? Marketing channels? Management?) A capable entrepreneur converts the idea into a product that provides added value to customers and a high return on investment.

## Expertise





Patent Number: US6014598 TR1998/02541B System Identification, Structure Estimation, Observability Indices

Modeling, Minimal Parameterization, Alpha Canonical Form, Dead Beat Observers

Fault Parameters, Signal Processing

SSME(NASA), Gas Turbines (P&W), Helicopter Engines (US Army)



Consulting at Arcelik





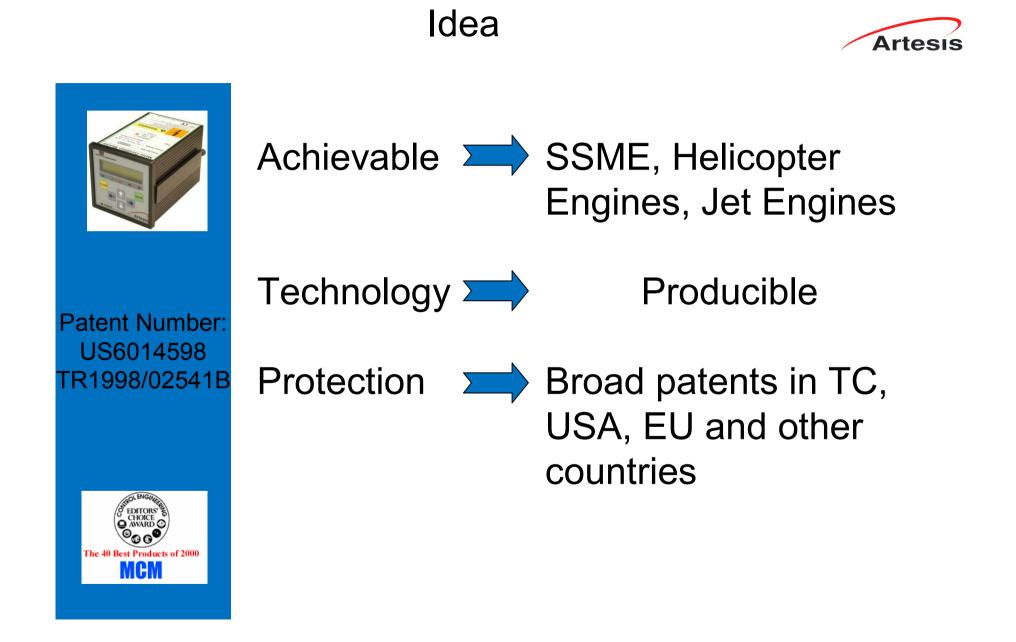
What problems exist for my expertise? Relevant? Market Size?

Patent Number: US6014598 TR1998/02541B Condition Monitoring of electric motor driven machinery?

Billions of them everywhere in industry



Partnership with Arcelik (A step by step process)



## Product





Capital; Industrial Incubation at Arcelik

Development; 9 Yrs including field testing

Patent Number: US6014598 TR1998/02541B

#### "Get product specification and value proposition from S&M before developing a product"

Production; outsource, in-house quality assurance



Component Sourcing; components need to be updated continuously

#### **Product: MCM**





MCM, Motor Condition Monitor, is a product that identifies existing and developing faults on electric motors and their driven equipment by measuring the current and voltage signals from the electrical supply to the motor.

Patent Number: US6014598 TR1998/02541B It is permanently mounted, generally in the motor control center and is applicable to 3-phase AC, induction or synchronous, fixed or variable speed motors.



Accompanying MCM Software is used to view the MCM provides both mechanical (unbalance, misalignment, roller bearings, etc.) and electrical (loose windings, short circuits, etc.) anomaly detection as well as electrical parameters such as voltage and current imbalances and power factor.

## Product; MCM (Motor Condition Monitor)





MCM monitors electricmotor based machines continuously measuring currents and voltages only.



The measurements and results • are stored in a database on a remote PC for remote monitoring and trend analysis.

**Early Fault Detection Diagnostics Energy Quality** and Consumption **Effectiveness** of **Maintenance** Equipment **Availability** 

STOP PERFORM MAINTENANCE WATCH LOAD WATCH LINE OK





	IEST (
]	MCM



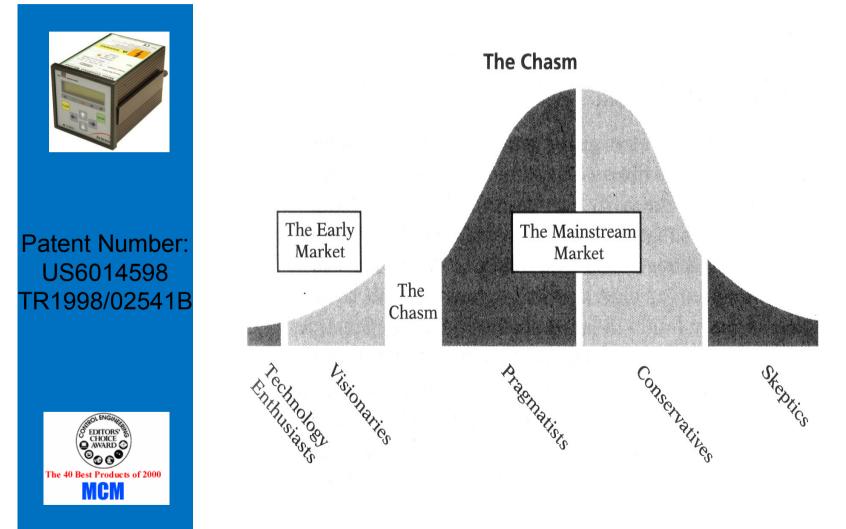


- MCM can be installed on motor control panels.
- MCM is easy to install

## Whole Product and Crossing the chasm

## **Geoff Moore**

Artesis



#### WHOLE Product





Patent Number: US6014598 TR1998/02541B



the whole product is defined as *the minimum* set of products and services necessary to ensure that the target customer will achieve his or her compelling reason to buy.

the only safe way to cross the chasm is in fact to put all your eggs in one basket. That is, the key to a winning strategy is to identify a single beachhead of pragmatist customers in a mainstream market segment and to accelerate the formation of 100 percent of their whole product

## WHOLE PRODUCT





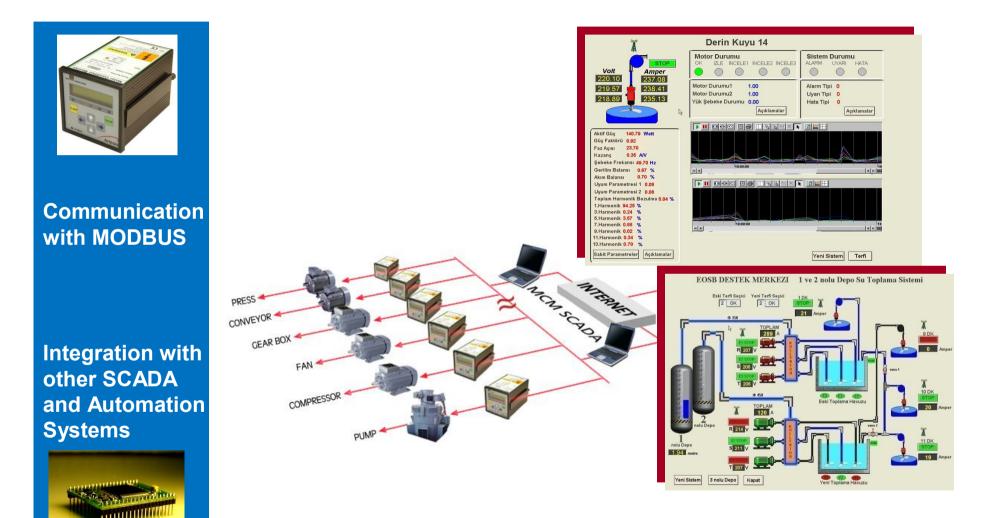
Patent Number: US6014598 TR1998/02541B Artesis offers a turn-key system package including MCM/PCMs, AES, sensors, integration to SCADA, HMI, Asset Management and Reporting Systems, commissioning and one year remote monitoring service.



## **Remote Monitoring**

Koc





#### Value Proposition





Patent Number: US6014598 TR1998/02541B



Competitive business environment and lower profit margins forces companies to increase productivity and to get the most out of existing equipment and machinery

The value proposition is to help improve productivity and Energy efficiency by reducing unexpected downtime and faulty operation of equipment as well as help production and maintenance scheduling.

" Value proposition is vague"

## Market Size and Challenges





Market: 80 million motors / yr, 2 billion motor park

MCM targets 0.1 % of this market

Patent Number: US6014598 TR1998/02541B

Challenges in establishing marketing channels and after sale support



"Excellent research people, no experienced S&M people for innovative technology products"

Artesis LLP, UK

#### Key to Success





Patent Number: US6014598 TR1998/02541B



The ingenuity of sales & marketing people in defining the "whole product" and establishing marketing channels is necessary

Partnership with a company like GE with established marketing channels will accelerate market penetration

## Recognition



Patent Number: US6014598 TR1998/02541B



1- Grand Technology Award, TÜBİTAK, TTGV, TÜSİAD, 1998, Turkey

Artesis

2- 40 Best Products, Editor's Choice Award, Control Engineering Magazine, 2001, USA

3- Innovation Award for "Simplifying Predictive Maintenance", The Institution of Engineering and Technology, 2007, UK

4- 2008 Endeavor Turkey Girişimcileri, Artesis, Ahmet Duyar "Elektrikli motorlar için Önleyici bakım ve tamir çözümleri", June 2008 Türkiye

5- Global condition Monitoring Equipment Product Line Strategy of the year award, Frost Sullivan, November 2008, USA and UK

# References

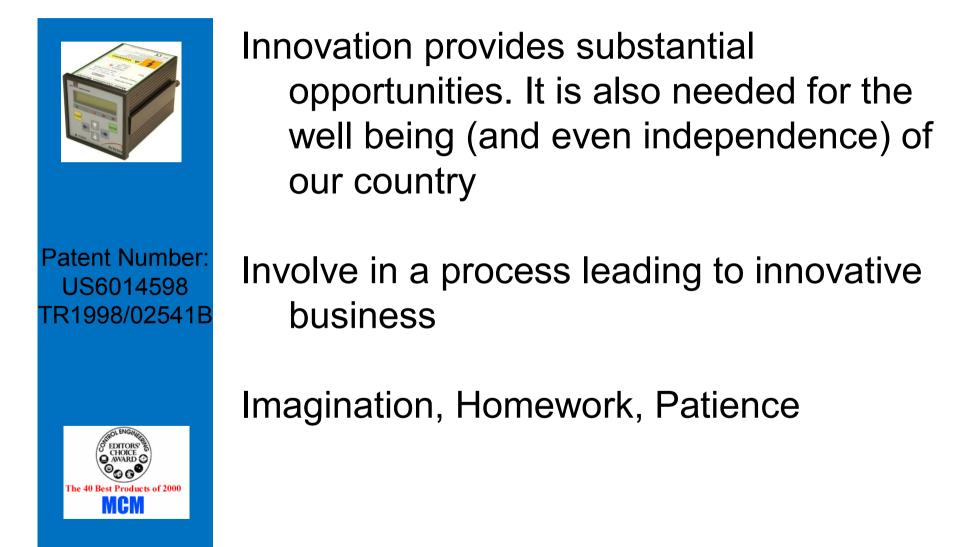


# References



# SUGGESTIONS





## Model Based Fault Detection

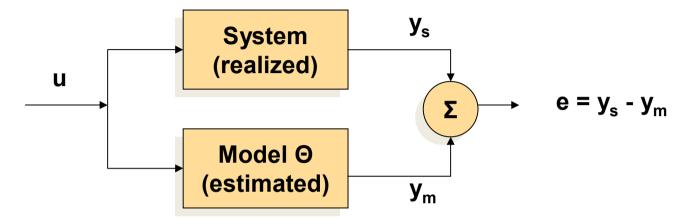




Machine Profile Change in Profile

Fault Warning

Diagnosis



- MCM determines the model and profile (parameters) of electric motor-based systems under normal operating conditions
- These parameters are then used to estimate the system output.
- If the system outputs do not fit with the estimated values, then it gives warning.
- The faults are identified by examining the differences in the system profile.